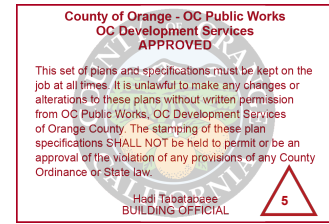




Revision: 5  
Permits: BNR21-0604, R5



January 13, 2023

Roshanak Amirazizi P.E.  
Civil Engineer  
OC Development Services / Building and Safety  
Orange County, CA

RE: BNR21-0604 Dana Point Harbor, 80 ft. Gangway Deferred Submittal

Dear Roshanak,

Please find the attached revised drawings and calculations for the 80' aluminum gangway ramps to be used in the Dana Point Harbor Revitalization Project (permit number BNR21-0604). The drawings and calculations are dated 1/13/2023 and 1/4/2023 respectively.

The gangways are a manufactured product from Topper Industries and have been engineered and sealed by Grantham Engineering. As Engineer-of-Record for the marina portion of the redevelopment, I have reviewed the drawings and calculations for general conformance with the project requirements. This includes review of the attachment of the gangways to the existing seawall.

Sincerely,

Bellingham Marine Engineering

A handwritten signature in blue ink, appearing to read "Craig S. Funston".

Craig S. Funston, P.E., S.E.

Attachments:

- Topper 80' Gangway Drawing
- Topper 80' Gangway Calculation Set

Revision: 5  
Permits: BNR21-0604. R5

# STRUCTURAL CALCULATIONS FOR 5FT X 80FT GANGWAY AT DANA POINT MARINA



BELLINGHAM MARINE INDUSTRIES, INC.

- NO EXCEPTIONS TAKEN
- REVISE AND RESUBMIT (RAR)
- OTHER: \_\_\_\_\_

REVIEW IS ONLY FOR GENERAL CONFORMANCE WITH THE DESIGN CONCEPT OF THE PROJECT AND GENERAL COMPLIANCE WITH THE INFORMATION GIVEN IN THE CONTRACT DOCUMENTS. ANY ACTION SHOWN IS SUBJECT TO THE REQUIREMENTS OF THE PLANS AND SPECIFICATIONS. CONTRACTOR IS RESPONSIBLE FOR DIMENSIONS WHICH SHALL BE CONFIRMED AND CORRELATED AT THE JOB SITE; ENGINEERING; FABRICATION PROCESSES AND TECHNIQUES OF CONSTRUCTION; COORDINATION OF THEIR WORK WITH THAT OF ALL OTHER TRADES AND THE SATISFACTORY PERFORMANCE OF THEIR WORK.

Craig Funston P.E., S.E.

01/13/2023

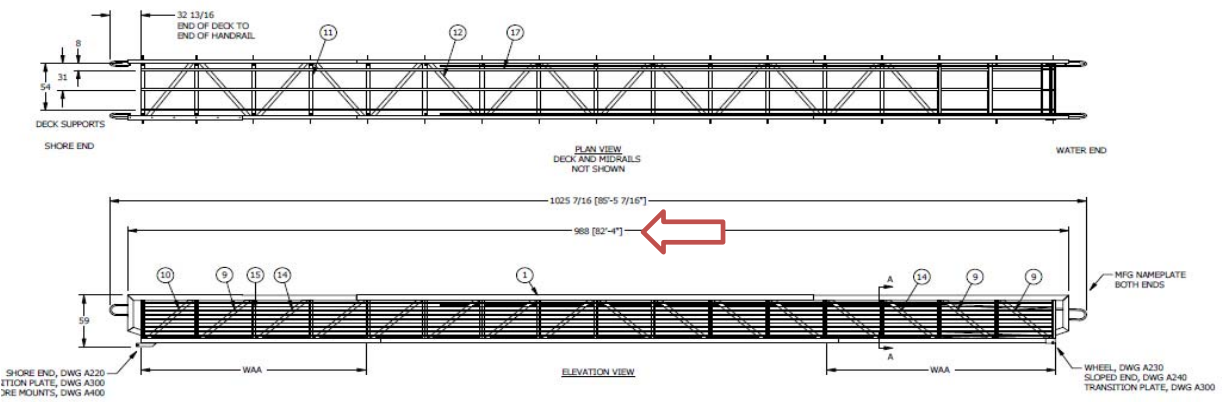


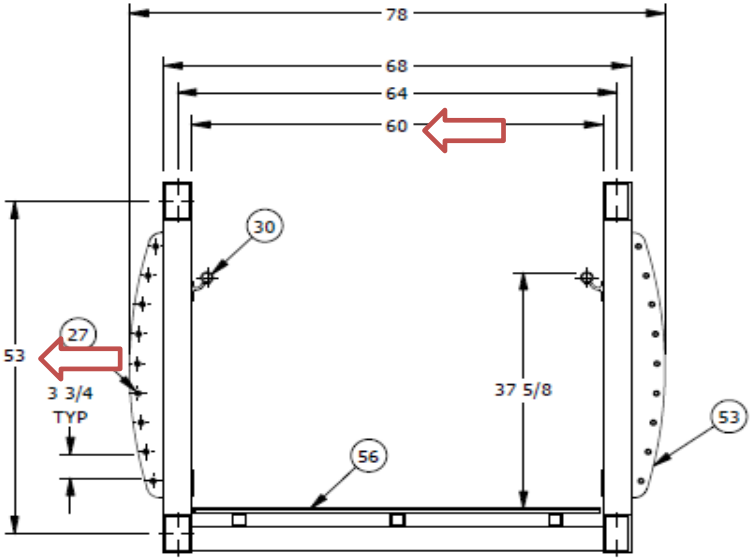
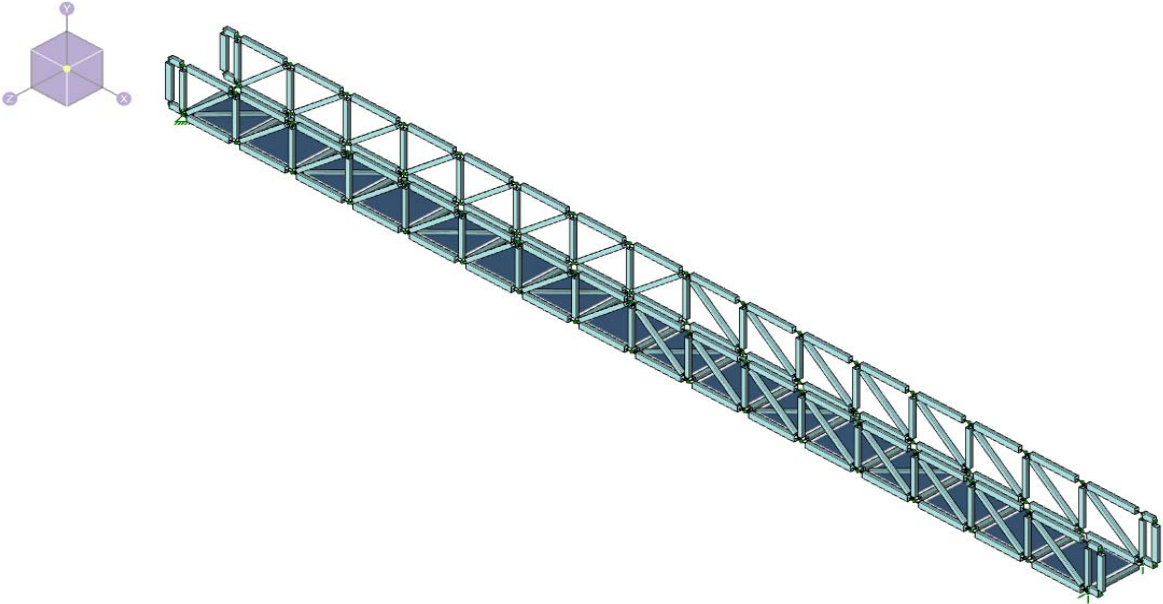
January 4, 2023

Prepared By:

Grantham Engineering, Inc.  
7807 Hillandale Drive  
San Diego, CA 92120  
(619) 994-0748

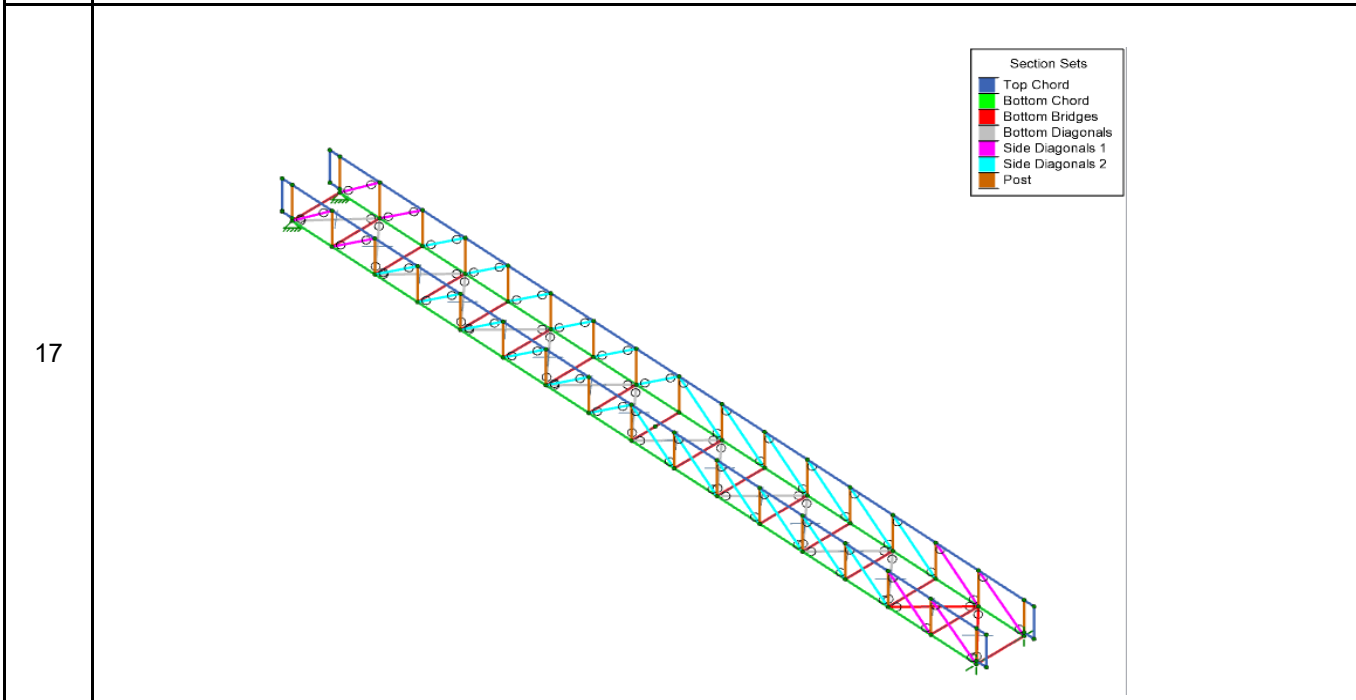


1	<b>Structural Calculations for Dana Landing 5ft x 80ft Gangway</b>
2	<b>Applicable Codes</b>
3	ASCE 7-16 Minimum Design Loads for Building and other Structures
4	Aluminum Design Manual 2015 and 2020
5	<b>Analytical Software</b>
6	RISA 3D Version 20 (Structural) and Solidworks 2020
7	<b>Overall Drawing of Gangway</b>
8	 <p>The drawing consists of two views of a gangway structure:</p> <ul style="list-style-type: none"> <li><b>PLAN VIEW (DECK AND MIDRAILS NOT SHOWN):</b> Shows the top-down layout of the gangway. It is labeled "SHORE END" on the left and "WATER END" on the right. Dimensions include a total length of 1025 7/16 [86'-5 7/16"] and a distance of 32 13/16 from the "END OF DECK TO END OF HANDRAIL". Callouts 11, 12, and 17 are present.</li> <li><b>ELEVATION VIEW:</b> Shows the side profile of the gangway. It is labeled "SHORE END" on the left and "WATER END" on the right. Dimensions include a total length of 988 [82'-4"] and a height of 59. Callouts 10, 9, 15, 14, and 1 are present. A red arrow points to the 988 [82'-4"] dimension. Other callouts include 14, 9, and 9. Notes at the ends specify: "SHORE END, DWG A220; TRANSITION PLATE, DWG A300; WHEEL MOUNTS, DWG A400" and "WHEEL, DWG A230; SLOPED END, DWG A240; TRANSITION PLATE, DWG A300".</li> </ul>

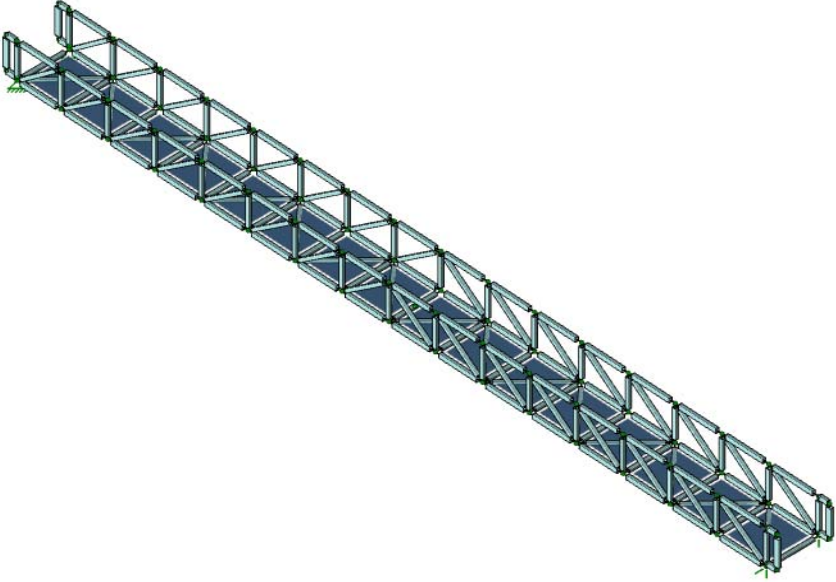
9	 <p style="text-align: center;"><u>SECTION A-A</u></p>		
10	Length of Gangway, L (ft)	80.00	See above (deck length)
11	Width of Gangway, W (ft)	5.00	See above
12	A RISA Model is created of the gangway.		
13			
14	The Section Sets define the major structural components of the Model match the parts list defined on the drawing		


MAJOR COMPONENT LIST					
ITEM	COMPONENT	DESCRIPTION	MATERIAL	SIZE	NOTE
1	CHORD	RECT TUBE	ALUMINUM	6x4x.250	
11	BRIDGE	SQUARE TUBE	ALUMINUM	4x4x.188	
12	BOTTOM DIAGONAL	SQUARE TUBE	ALUMINUM	4x4x.125	
14	SIDE DIAGONAL	SQUARE TUBE	ALUMINUM	4x4x.125	WAA (4) BAYS EACH END
15	POST	SQUARE TUBE	ALUMINUM	4x4x.188	WAA
17	DECK SUPPORT	SQUARE TUBE	ALUMINUM	2x2x.125	
27	MIDRAIL	PIPE	ALUMINUM	1/2" SCH 40	
30	HANDRAIL	PIPE	ALUMINUM	1 1/4" SCH 40	
53	POST PLATE	PLATE POST	ALUMINUM	1/2x5	
56	DECK, SANDBLASTED	DECK, TOPPER	ALUMINUM	3/4x6	

Aluminum Section Sets						
Hot Rolled	Cold Formed	Wood	Concrete	Aluminum	Stainless	General
	Label	Shape	Type	Design List	Material	
	1	Top Chord	RT4X6X0.25	None	None	Top Chord T6 (6 x 4) W
	2	Bottom Chord	RT4X6X0.25	None	None	Bottom Chord T6 (6 x 4) W
	3	Bottom Bridges	RT4X4X0.188	None	None	6061-T6
	4	Bottom Diagonals	RT4X4X0.188	None	None	6061-T6
	5	Side Diagonals 1	RT4X4X0.188	None	None	6061-T6
	6	Side Diagonals 2	RT4X4X0.125	None	None	6061-T6
	7	Post	RT4X4X0.188	None	None	6061-T6



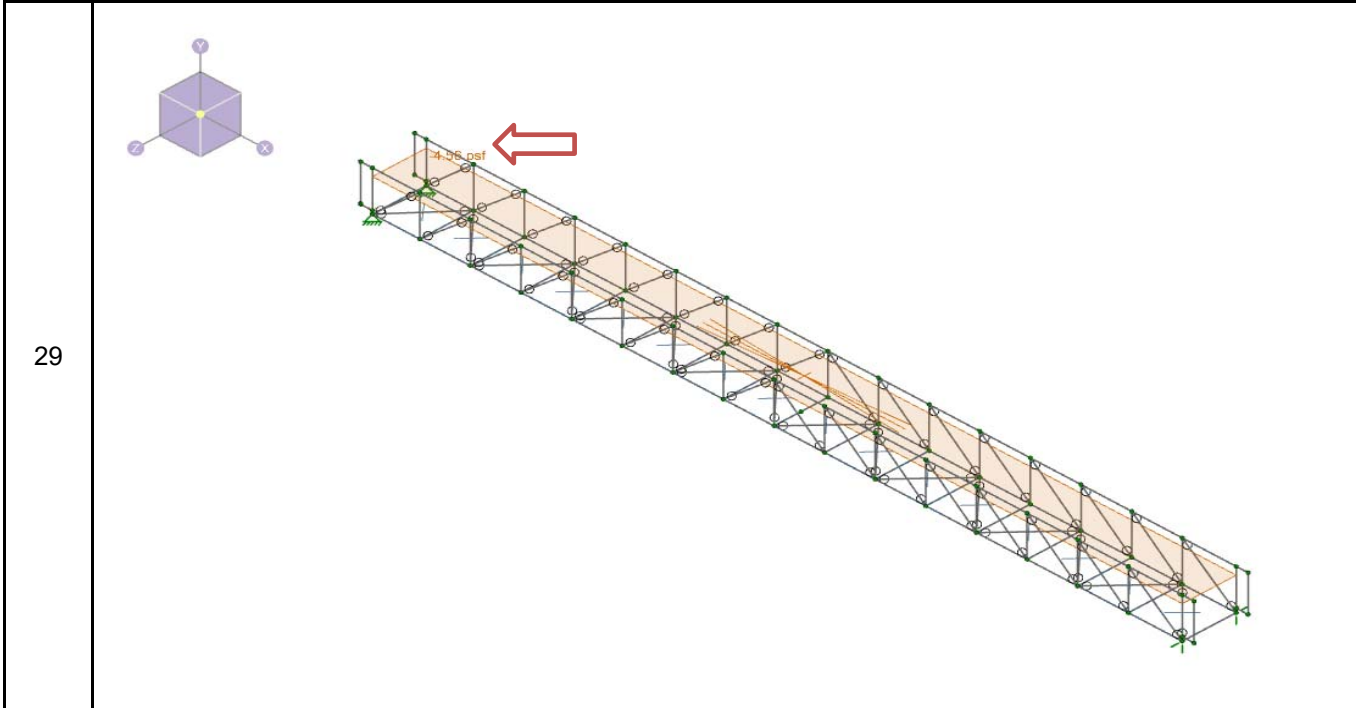
18 Add the Deck Load

19	DECK, TOPPER	ALUMINUM	3/4x6						
20	<div data-bbox="542 254 1146 422" style="border: 1px solid gray; padding: 5px;"> <p>☰ <b>Plate</b></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="background-color: #e1f5fe;">Material</td> <td>Deck Gen... ▾</td> <td>...</td> </tr> <tr> <td>Thickness, in</td> <td colspan="2">0.125</td> </tr> </table> </div> 			Material	Deck Gen... ▾	...	Thickness, in	0.125	
Material	Deck Gen... ▾	...							
Thickness, in	0.125								
21	Run the Load Combination to determine the dead weight of the gangway model.								
22	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="background-color: #e1f5fe;">1</td> <td style="background-color: #e1f5fe;">Self Weight</td> <td style="text-align: center;"><input checked="" type="checkbox"/></td> <td style="text-align: center;">Y</td> <td style="text-align: center;">DL</td> <td style="text-align: center;">1</td> </tr> </table>			1	Self Weight	<input checked="" type="checkbox"/>	Y	DL	1
1	Self Weight	<input checked="" type="checkbox"/>	Y	DL	1				
23	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="background-color: #e1f5fe;">Totals:</td> <td style="background-color: #e1f5fe;">0</td> <td style="background-color: #e1f5fe;">4346.004</td> <td style="text-align: center;">←</td> </tr> </table>			Totals:	0	4346.004	←		
Totals:	0	4346.004	←						
24	Model Weight, MW (lbs.)	4346	See above						
25	Dead Load of Gangway, DL (lbs.):	6171	See below						

26	<p><b>GANGWAY APPROX</b>  <b>SHIPPING WT = 6171 LBS</b>  <small>(NOT INCLUDING SHORE MOUNTS)</small>  <small>(2) SHORE MOUNTS APPROX WT = 44 LBS</small></p> 		
----	---	--	--

27	Difference, D (lbs)	1825	DL - MW
----	---------------------	------	---------

28	Average Deadload added to model, ADL (psf)	4.56	D / (L x W)
----	--	------	-------------



30 Run Dead Load Again to confirm the model weight approximates the Gangway Dead Load

31	1	Totals:	0	6291.604	0
----	---	---------	---	----------	---

32	Model Weight, MW (lbs.)	6291	See above
----	-------------------------	------	-----------

33	Dead Load of Gangway, DL (lbs.):	6171	See below
----	----------------------------------	------	-----------

34	Weight Difference Ratio, R	0.98	DL/MW approx. 1 OK
----	----------------------------	------	--------------------

35 Loading the RISA Model

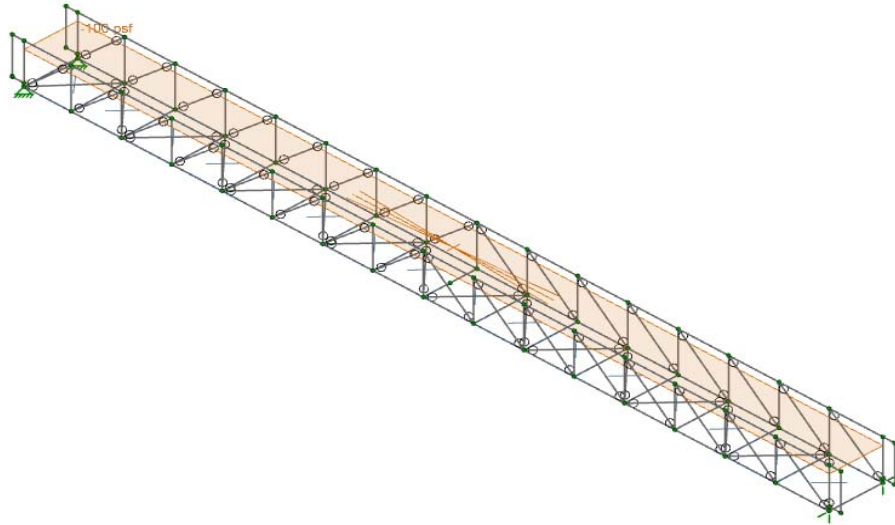
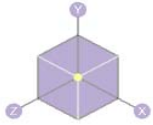
36	Uniform Live Load, LL (psf)	100	See above
----	-----------------------------	-----	-----------

37

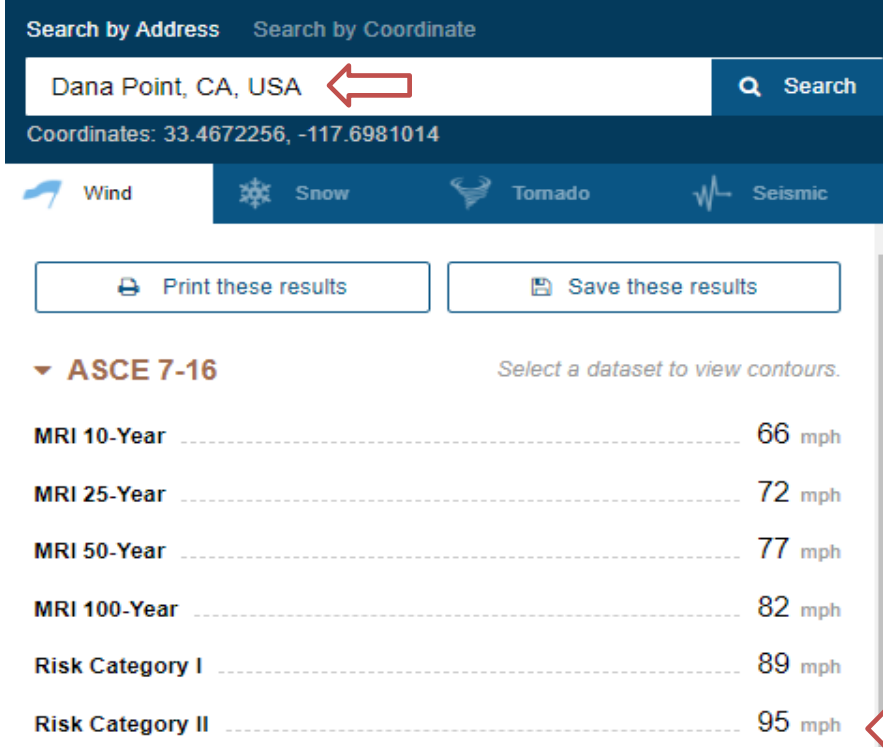


); Topper truss design, 100psf live load, L/240 deflection, T

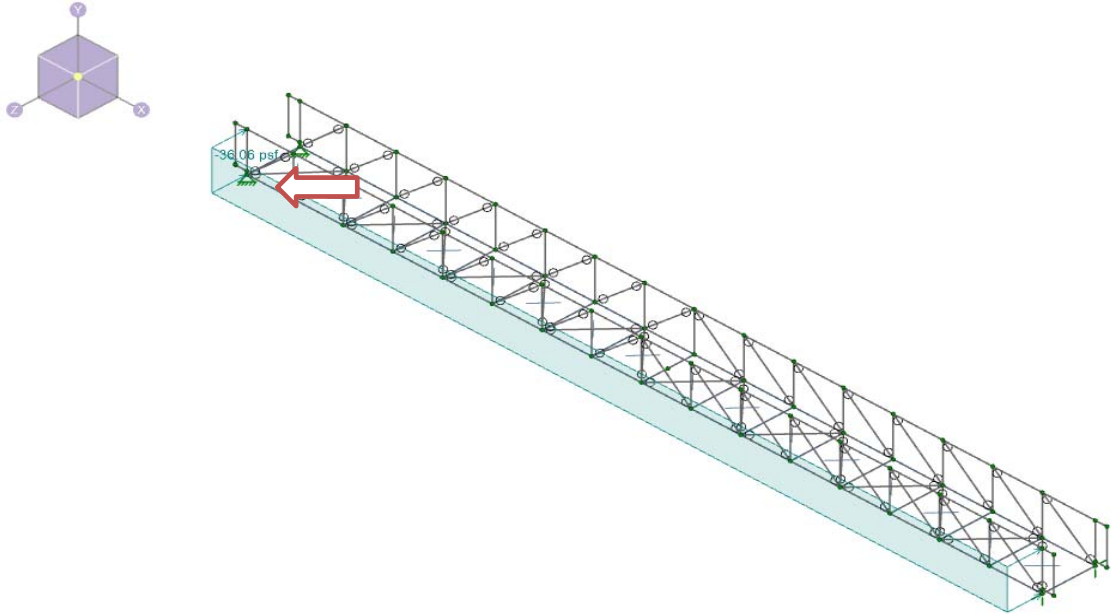
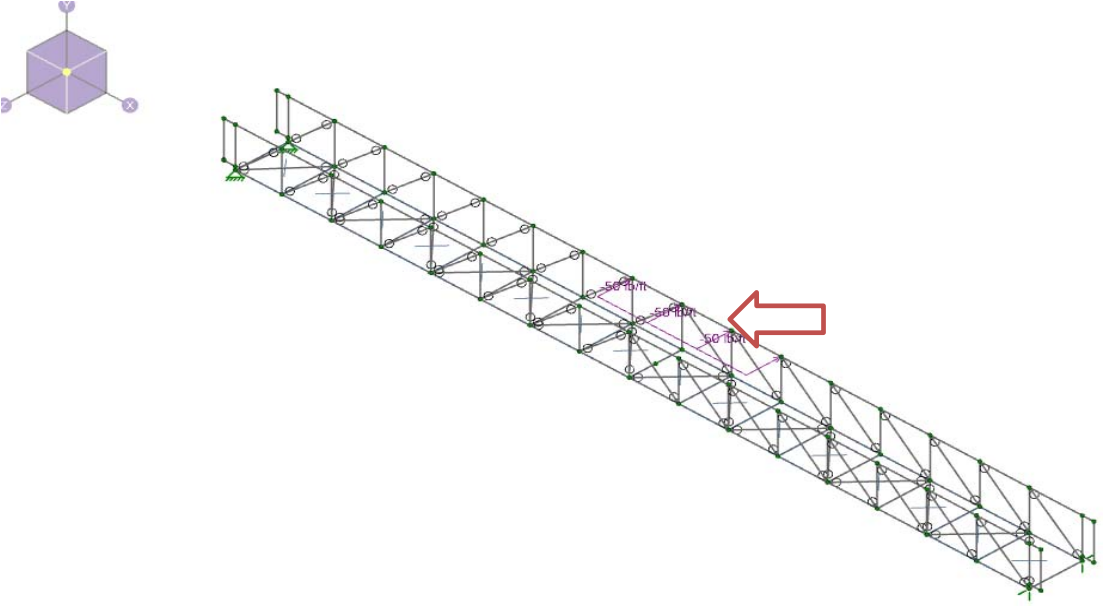


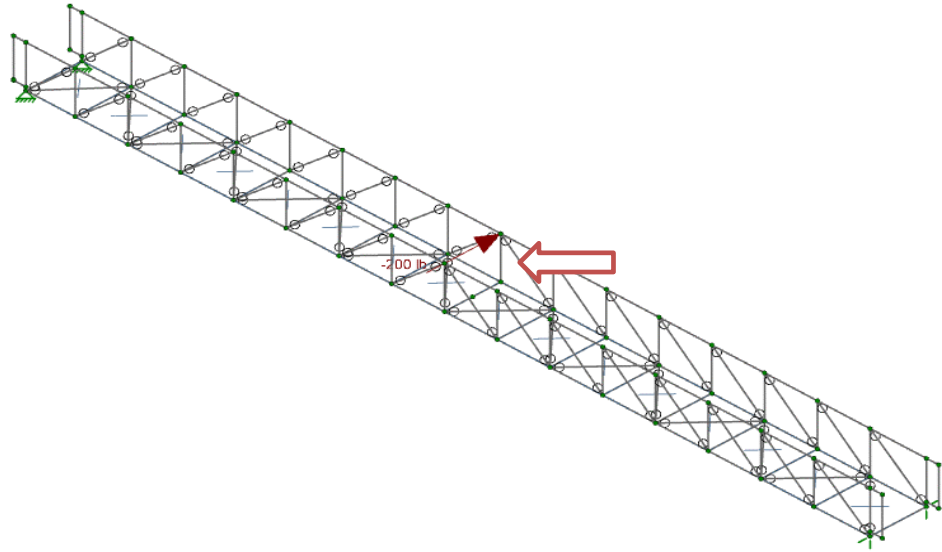
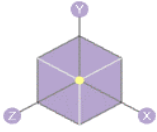
38





39	<b>Wind Loads:</b>		
40	Basic Wind Speed, V (mph)	95.00	See below
41	 <p>Search by Address Search by Coordinate</p> <p>Dana Point, CA, USA  Search</p> <p>Coordinates: 33.4672256, -117.6981014</p> <p>Wind Snow Tornado Seismic</p> <p>Print these results Save these results</p> <p><b>ASCE 7-16</b> <i>Select a dataset to view contours.</i></p> <p>MRI 10-Year ..... 66 mph</p> <p>MRI 25-Year ..... 72 mph</p> <p>MRI 50-Year ..... 77 mph</p> <p>MRI 100-Year ..... 82 mph</p> <p>Risk Category I ..... 89 mph</p> <p>Risk Category II ..... 95 mph </p>		
42	Wind Directionality factor, Kd	0.85	Section 26.6-1
43	Exposure Category	D	
44	Gust effect factor, G	0.85	per Section 26.9.1
45	Cf	1.8	Figure 29.4-2
46	e	0.27	Figure 29.4-2
47	Wind Pressure, q (lbs./ft <sup>2</sup> )	36.06	0.00256 x kz x kzt x Kd x Ws <sup>2</sup> x Cf, Kz = .85, Kzt = 1.2, Kd = .75 Use in RISA analysis

48			
49	Uniform Guardrail Load is applied to the model		
50	Uniform Guardrail Load, $U_g$ (lbs.)	50	
51			
52	Concentrated Guardrail Load is applied to the model		
53	Concentrated Guardrail Load, $C_g$ (lbs.)	200	



54

55

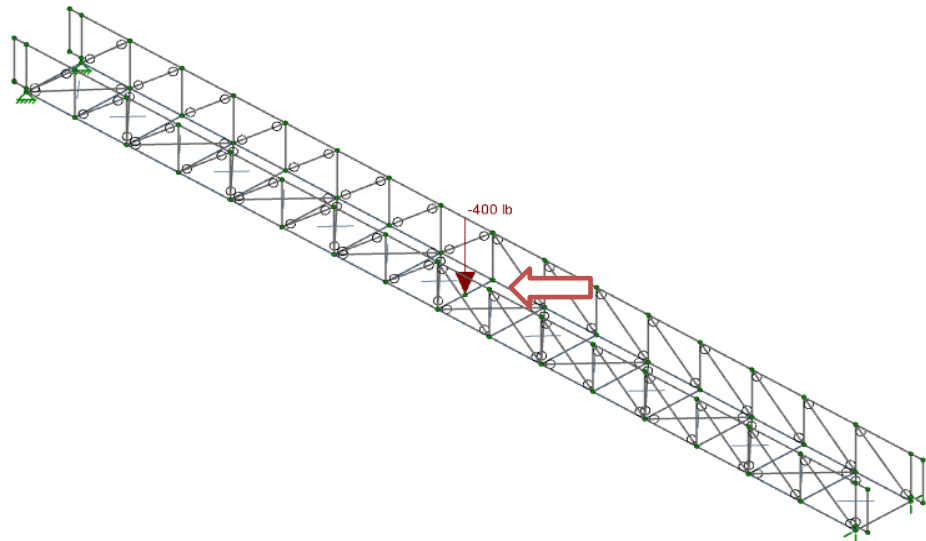
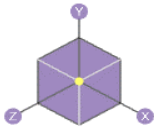
Midspan Point Load is applied to the model

56

Midspan Point Load, P (lbs.)

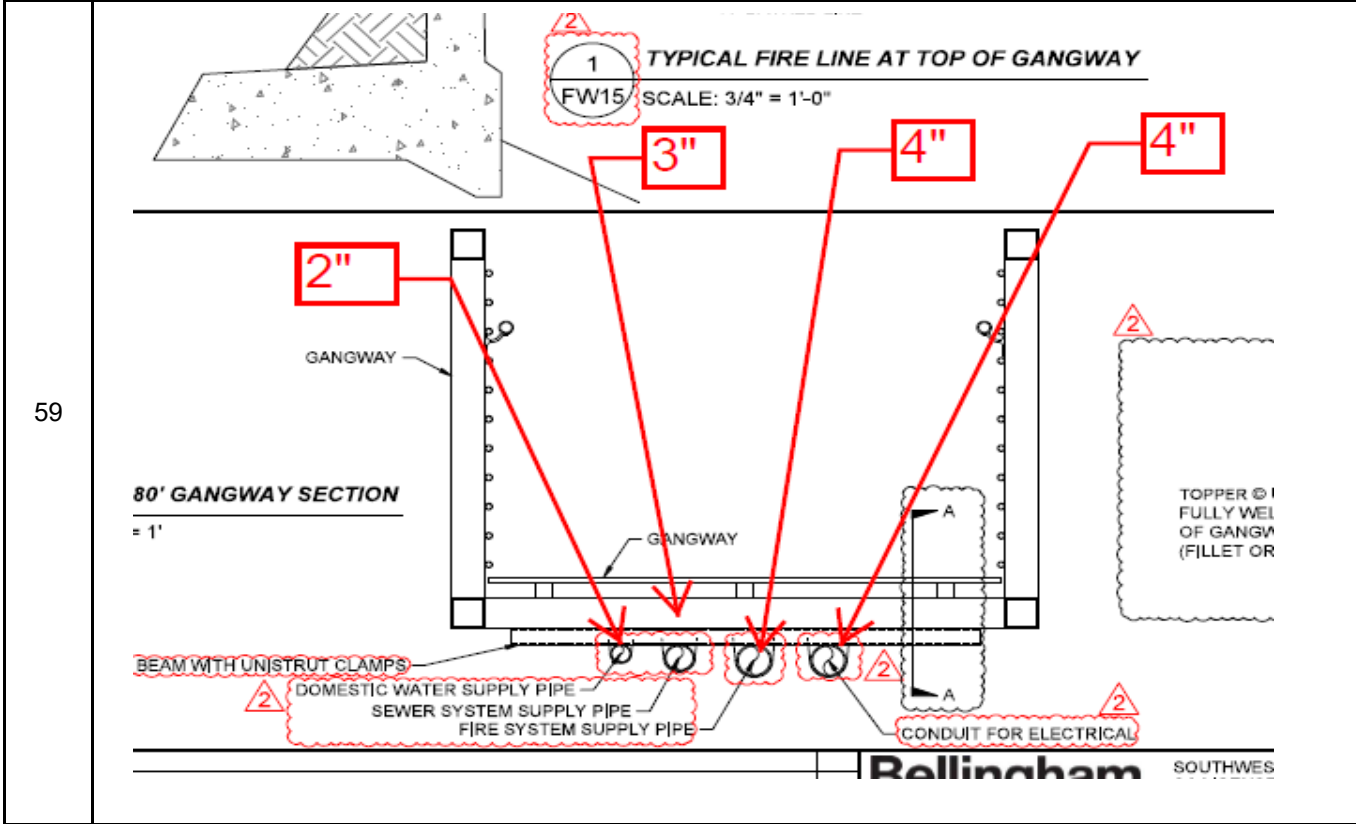
400

See below

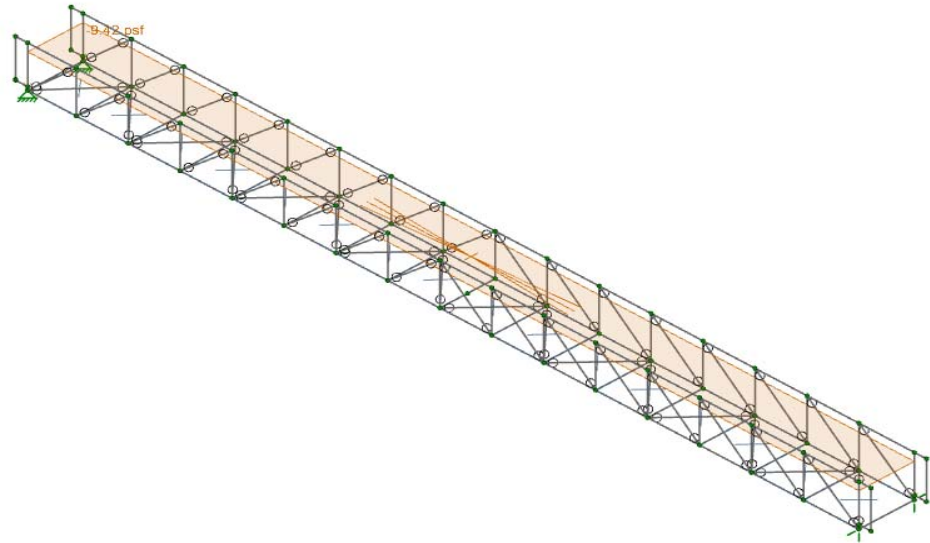
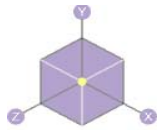


57

58 Add Utility Loads



60	Weight of Domestic Water Line, Ww (plf)	5	2" Line
61	Weight of Sewer Water Line, Ws (plf)	10.8	3" line
62	Weight of Fire Water Line, Wf (plf)	16.3	4"
63	Weight of Utility Line, Wu (plf)	15	<b>Dustin Saldivar, P.E.</b>   Engineer Bellingham Marine P: 360.543.5810
64	Average Electric Utility Load (psf)	9.42	$(W_u + W_f + W_s + W_w) / \text{Gangway Width}$



65

66

Define Basic Cases. The -1 in the Y-gravity accounts for the self weight of the members

67

Basic Load Cases									
	BLC Description	Category	X Gravity	Y Gravity	Z Gravity	Nodal	Point	Distributed	Area(Member)
1	Dead Load	DL		-1					1
2	Live Load	LL							1
3	Wind Load	WL							1
4	Utility Load	OL4							1
5	BLC 1 Transient Area Loads							182	
6	Concentrated Handrail Load	OL2				1			
7	Uniform Handrail Load	OL1						3	
8		None							
9		None							
10	Mid Span Point Load	OL3				1			

68

Define Load Combinations

69

Load Combinations												
Combinations		Design										
LC Generator		RSA Scaling Factor										
	Description	Solve	P-Delta	SRSS	BLC	Factor	BLC	Factor	BLC	Factor	BLC	Factor
1	Dead Load	<input checked="" type="checkbox"/>	Y		DL	1						
2	Concentrated handrail load	<input checked="" type="checkbox"/>	Y		DL	1	OL2	1.6	OL3	1.6	OL4	1.2
3	handrail uniform load	<input checked="" type="checkbox"/>	Y		DL	1	OL1	1.6	OL3	1.6	OL4	1.2
4	Service	<input checked="" type="checkbox"/>	Y		DL	1	LL	1			OL4	1
5	Load Combination 1	<input checked="" type="checkbox"/>	Y		DL	1.4					OL4	1.4
6	Load Combination 2	<input checked="" type="checkbox"/>	Y		DL	1.2	LL	1.6			OL4	1.2
7	Load Combination 4	<input checked="" type="checkbox"/>	Y		DL	1.2	WL	1	LL	0.5	OL4	1.2
8	Load Combination 6	<input checked="" type="checkbox"/>	Y		DL	0.9	WL	1			OL4	0.9

70 **Deflection Analysis**

71 Verify Codes

72 **GENERAL STRUCTURAL NOTES**  
**CONFORMS TO 2015 AND 2020 ADM AND 2019 CA BUILDING CODE STANDARDS (TITLE 24) EFFECTIVE 1-1-19.**

73

Model Settings

Solution Axis Codes Concrete Rebar Seismic

Hot Rolled Steel: AISC 14th (360-10): ASD  
 Stiffness Adjustment: Yes (Iterative)

Seismic Detailing: AISC 341-10 and AISC 358-10

Connections: AISC 14th (360-10): ASD

Cold Formed Steel: AISI S100-12: ASD

CFS Walls: None  
 Stiffness Adjustment: Yes (Iterative)

Wood: AWC NDS-15: ASD  
 Temperature: < 100F

Concrete: ACI 318-14

Masonry: ACI 530-13: ASD

Aluminum: AA ADM1-15: LRFD

74 Run the Service Load Combinations to determine the largest deflection

75

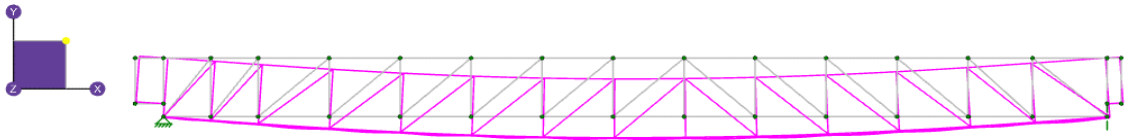
Load Combinations

Combinations Design

LC Generator RSA Scaling Factor

	Description	Solve	P-Delta	SRSS	BLC	Factor	BLC	Factor	BLC	Factor	BLC	Factor
1	Dead Load	<input checked="" type="checkbox"/>	Y		DL	1						
2	Concentrated handrail load	<input checked="" type="checkbox"/>	Y		DL	1	OL2	1.6	OL3	1.6	OL4	1.2
3	handrail uniform load	<input checked="" type="checkbox"/>	Y		DL	1	OL1	1.6	OL3	1.6	OL4	1.2
4	Service	<input checked="" type="checkbox"/>	Y		DL	1	LL	1			OL4	1
5	Load Combination 1	<input checked="" type="checkbox"/>	Y		DL	1.4					OL4	1.4
6	Load Combination 2	<input checked="" type="checkbox"/>	Y		DL	1.2	LL	1.6			OL4	1.2
7	Load Combination 4	<input checked="" type="checkbox"/>	Y		DL	1.2	WL	1	LL	0.5	OL4	1.2
8	Load Combination 6	<input checked="" type="checkbox"/>	Y		DL	0.9	WL	1			OL4	0.9

76 For 100 psf deflection



77

Node Displacements (By Combination)						
	LC	Node Label	X [in]	Y [in]	Z [in]	X Rotation [rad]
1	4	N103	0.228	-3.942	0.06	-3.508e-4
2	4	N122	0.228	-3.903	0	1.957e-3
3	4	N68	0.236	-3.898	0.105	1.951e-3
4	4	N121	0.228	-3.885	-0.011	-2.512e-3

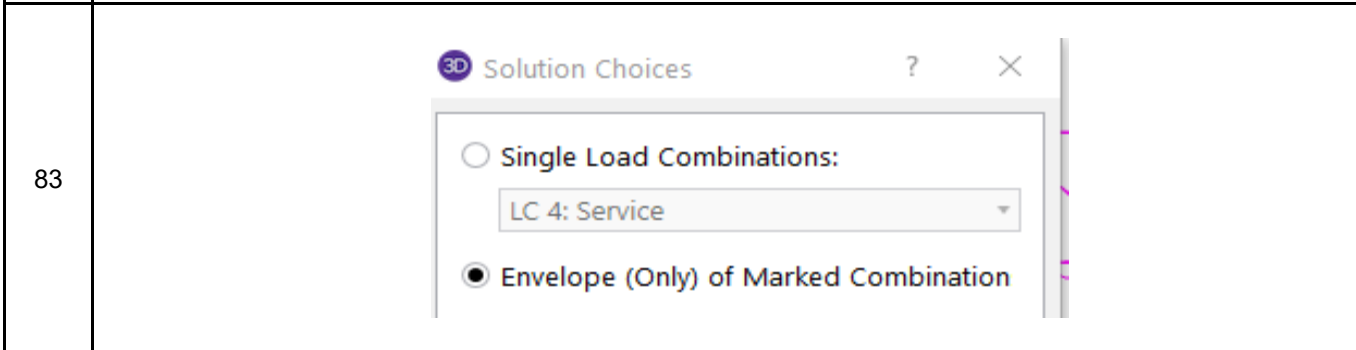
78 Max Allowable Deflection, Dam (in) 4.000 L x 12 / 240 Per Guidelines. See above

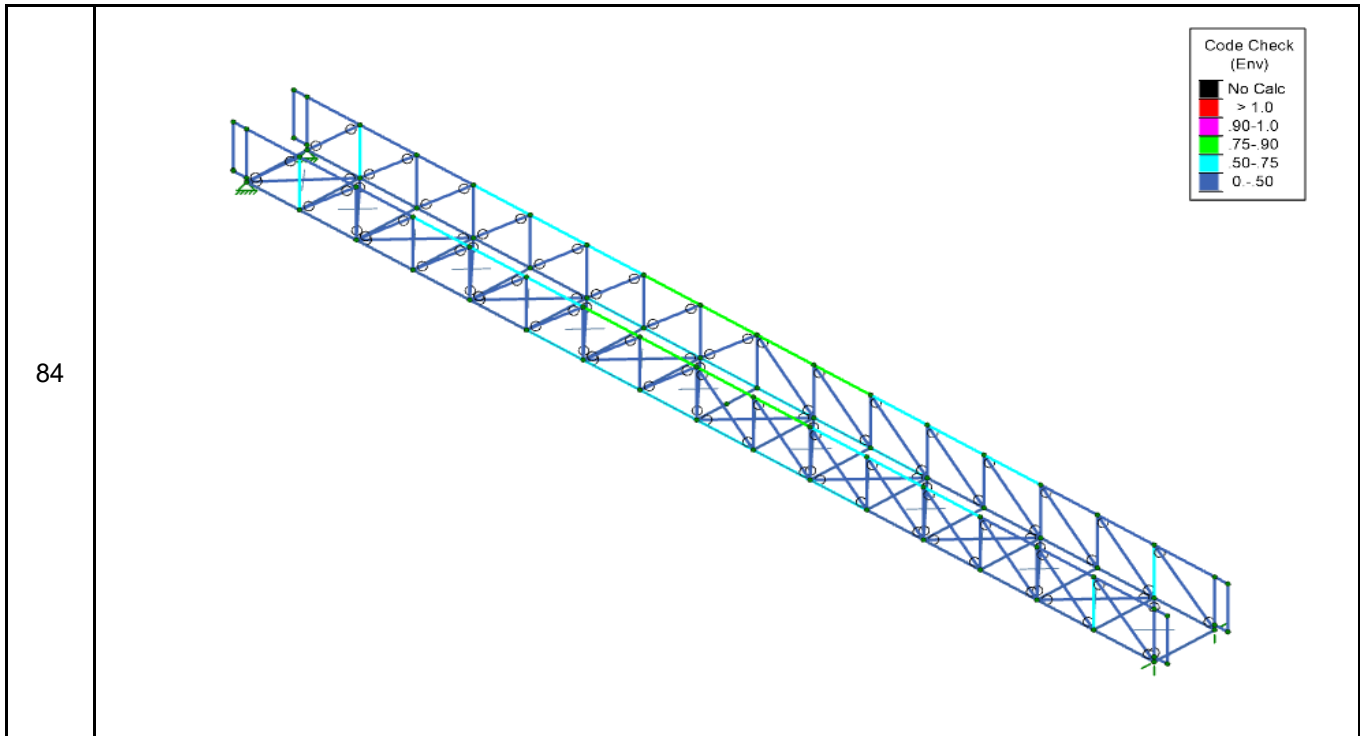
79 ; Topper truss design, 100psf live load, L/240 deflection, T

80 Max Deflection, Dm (in) 3.920 See above

81 Safety Factor 1.02 Dam/Dm > 1 OK

82 Run the all Load Combinations.





85

Envelope AA ADM1-15: LFRD - Building Aluminum Code Checks

	Hot Rolled Steel	Cold Formed Steel	Wood	Concrete Beams	Concrete Columns	Aluminum	Stainless		
	Member	Shape	Code Check	Loc[in]	LC	Shear Check	Loc[in]	Dir	LC
1	M52	RT4X6X0.25	0.834	0	6	0.009	0	z	3
2	M51	RT4X6X0.25	0.83	0	6	0.031	0	z	3
3	M43	RT4X6X0.25	0.824	60	6	0.004	60	z	7
4	M42A	RT4X6X0.25	0.82	0	6	0.014	0	z	7

86

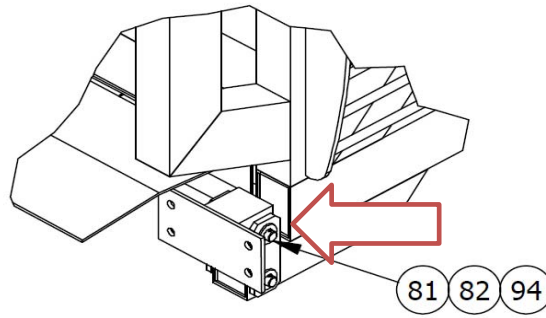
The code check values are the UC Max and Shear UC shown on the bridge. The colors represent a factored ratio of actual to allowable load for LFRD based on the provisions of the Aluminum Design Manual 2015. Ratios greater than 1 are shown in RED; therefore, any member in RED is not acceptable.

87

Abutment Pin Hinge Analysis



88



80	DRUP LINK, 00001	STEEL, A36	1/2 DIA
81	HINGE PIN, 4" CHORD, 00006	STEEL 4142	1" DIA
82	WELDED PLATE	STEEL A36	1/2

89

Run all load combinations

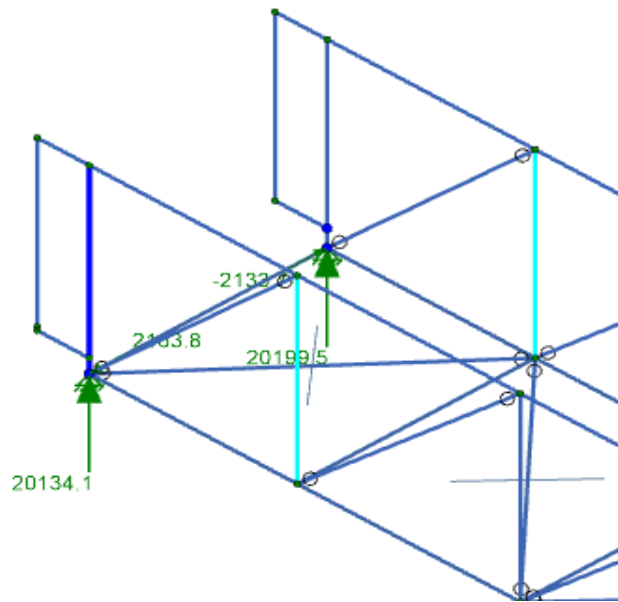
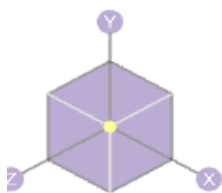
90

Envelope Node Reactions								
	Node Label		X [lb]	LC	Y [lb]	LC	Z [lb]	LC
1	N43	max	31183.979	7	20199.527	6	438	8
2		min	11.226	1	1578.791	1	-2133.715	6
3	N87	max	0	8	20167.934	6	3211.045	7

91

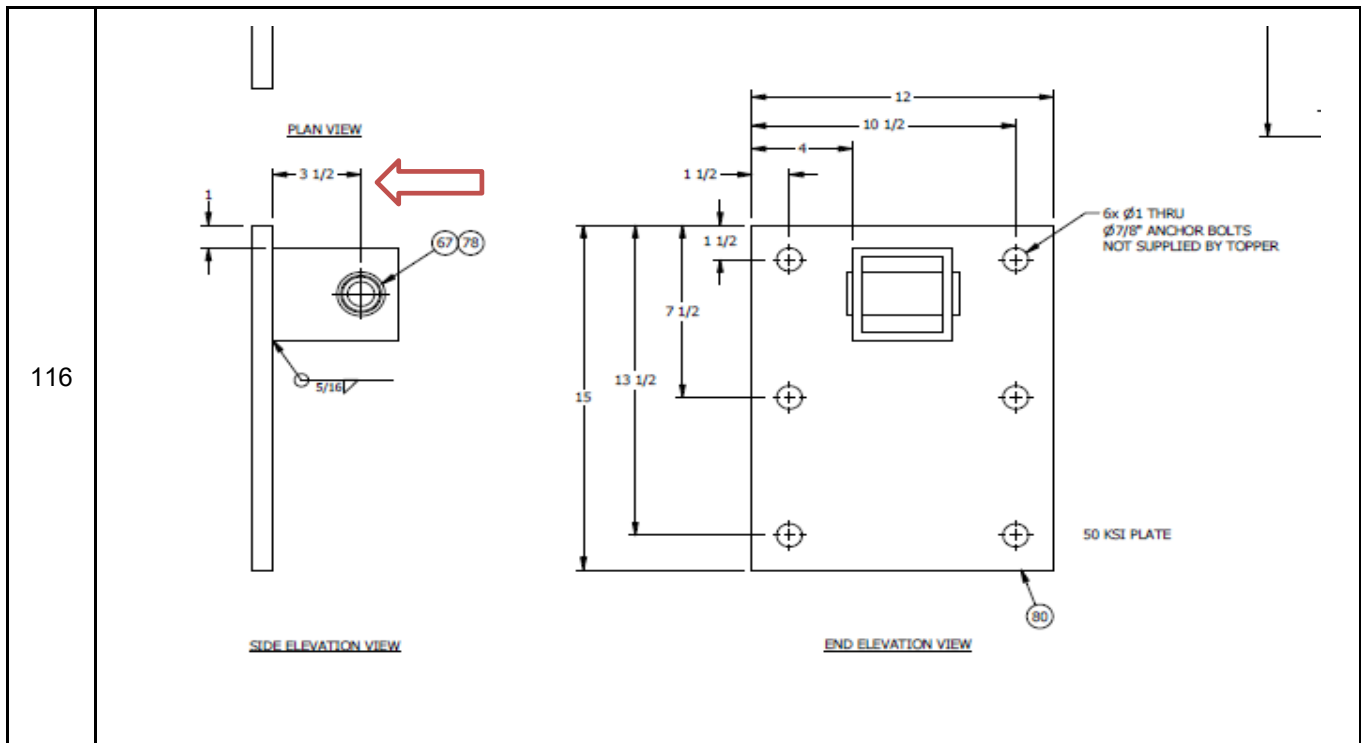
Load Combination 6 is controlling

92



93	Node Reactions (By Combination)					
	LC	Node Label	X [lb]	Y [lb]	Z [lb]	
	1	6	N1	-453.714	20134.146	2163.776
	2	6	N43	453.714	20199.527	-2133.715
94	Factored Vertical Load on each abutment tube, CL (lbs)		20,134	See above		
95	Factored Horizontal Load on each abutment tube, HL (lbs)		2,163	See above		
96	Diameter of Pin, Rd (in)		1.00	See below		
97	74 HINGE PIN, 4" CHORD, 00006			STEEL 4142	1" DIA	
98	Cross Sectional Area of Pin, Ar (in <sup>2</sup> )		1.57	1/4 x 3.141 x Rd <sup>2</sup> x 2 surfaces		
99	Ultimate Yield Strength of, Fy (psi)		70,000.00	4142 Steel		
100	Shear strength of Pin Material, Vr (psi)		40,390.00	0.577 x Fy		
101	Shear Strength of Pin, Vrr (lbs)		63,432.50	Vr x Ar		
102	Shear Load on each Pin, LI (lbs)		20,134	See above		
103	<b>Safety Factor</b>		<b>3.15</b>	<b>Vrr/LI OK</b>		
104	<b>Shore Mount Analysis (Flush Mount)</b>					

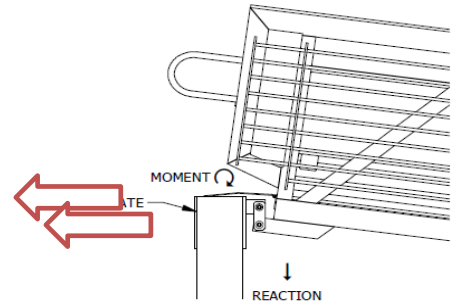
105	<p>PLAN VIEW</p> <p>SIDE ELEVATION VIEW</p> <p>END ELEVATION VIEW</p> <p>6x Ø1 THRU Ø7/8" ANCHOR BOLTS NOT SUPPLIED BY TOPPER</p> <p>50 KSI PLATE</p> <table border="1"> <tr> <td>77</td> <td>SHORE MT TUBE, 4" CHORD, 00007</td> <td>STEEL, HDG</td> <td>TOPPER</td> </tr> <tr> <td>78</td> <td>SHORE MT TUBE, 4" CHORD, 00007</td> <td>STEEL, HDG</td> <td>TOPPER</td> </tr> <tr> <td>79</td> <td>SHORE MT TUBE, 4" CHORD, 00007</td> <td>STEEL, HDG</td> <td>TOPPER</td> </tr> </table>			77	SHORE MT TUBE, 4" CHORD, 00007	STEEL, HDG	TOPPER	78	SHORE MT TUBE, 4" CHORD, 00007	STEEL, HDG	TOPPER	79	SHORE MT TUBE, 4" CHORD, 00007	STEEL, HDG	TOPPER
77	SHORE MT TUBE, 4" CHORD, 00007	STEEL, HDG	TOPPER												
78	SHORE MT TUBE, 4" CHORD, 00007	STEEL, HDG	TOPPER												
79	SHORE MT TUBE, 4" CHORD, 00007	STEEL, HDG	TOPPER												
106	Vertical Load on Weld														
107	Shear Load in the Y direction on each Pin, Lly (lbs.)	20,134	See above												
108	Resultant Shear Load on Connection, R (kips)	20.13	$V_r / 1000$												
109	Length of Weld per connection, Lw (in)	8.00	4" x 2 sides Vertical sides only												
110	Shear Load per inch of Weld, Vn (kips/in)	2.52	$V_{xy} / L_w$												
111	Strength of a Fillet Weld, Fn (ksi)	65													
112	Weld size in 16ths of an inch, D (in)	5.000	5/16" fillet												
113	Shear Capacity of FILLET Weld, Vc (kips/in)	6.46	$0.6 \times F_n \times 2^{.6/2} \times D / 16 \times 0.75$ (LFRD) Per Steel Manual Section 8-8												
114	<b>Safety factor</b>	<b>2.57</b>	<b><math>V_c / V_n \gg 1</math></b>												
115	<b>Moment Load on top of Tab</b>														



116			
117	Factored Shear Load, TL (lbs)	20,134.00	See above
118	Moment Arm from pin center to weld point, Ma (in)	3.50	See above
119	Total Moment Load on tabs, M (lbs-in)	70,469.00	TL x Ma
120	Depth of shore mount, Tt (in)	4.00	See above
121	Moment Arm weld line, Maw (in)	4.00	Tt
122	Strength of a Fillet Weld, Fn (ksi)	65	
123	Weld size in 16ths of an inch, D (in)	5.000	5/16" fillet
124	Tension Capacity of FILLET Weld, Vc (kips/in)	6.46	0.6 x Fn x 2 <sup>0.6/2</sup> x D/16 x 0.75 (LFRD) Per Steel Manual Section 8-8
125	Length of Weld per connection, Lw (in)	4.00	Top side only
126	Tension Capacity of Weld, Tc (lbs)	25,853.59	Lw x Vs x 1000
127	Moment Capacity of Weld, Mc (lbs-in)	103,414.37	Tc x Maw
128	<b>Safety factor</b>	<b>1.47</b>	<b>Mc / M &gt;1 OK</b>

129 **Abutment Attachment**

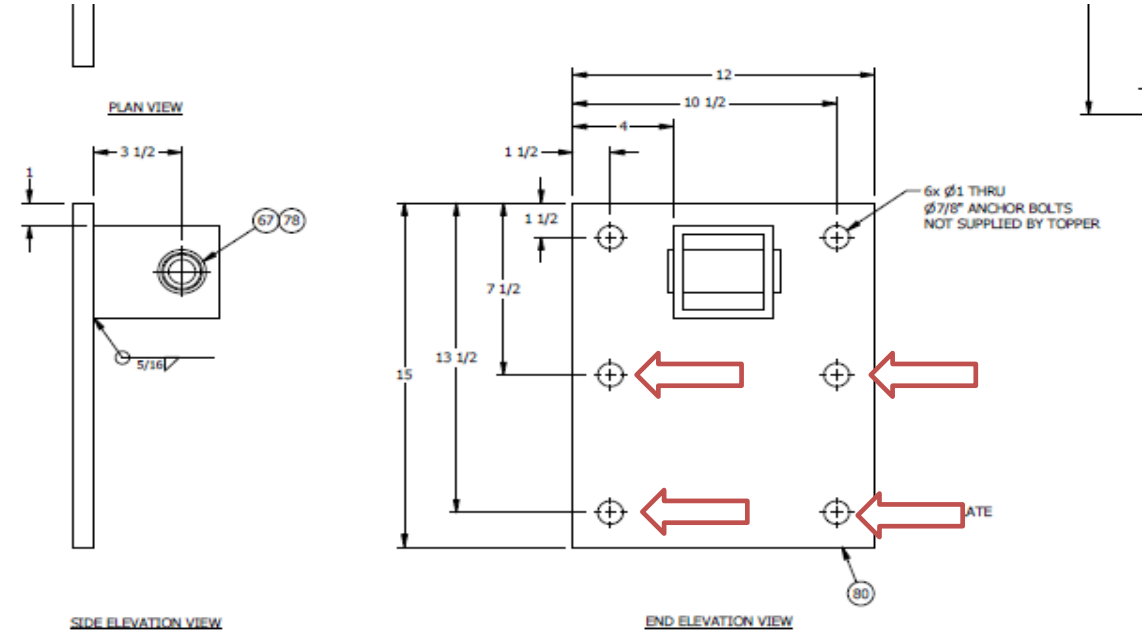
130



**CUSTOMER IS RESPONSIBLE FOR VERIFYING ABUTMENT IS ADEQUATE TO SUPPORT THE STATED REACTION AND MOMENT**

**NOTE: SHORE MOUNT SHOWN**

131



**PLAN VIEW**

**SIDE ELEVATION VIEW**




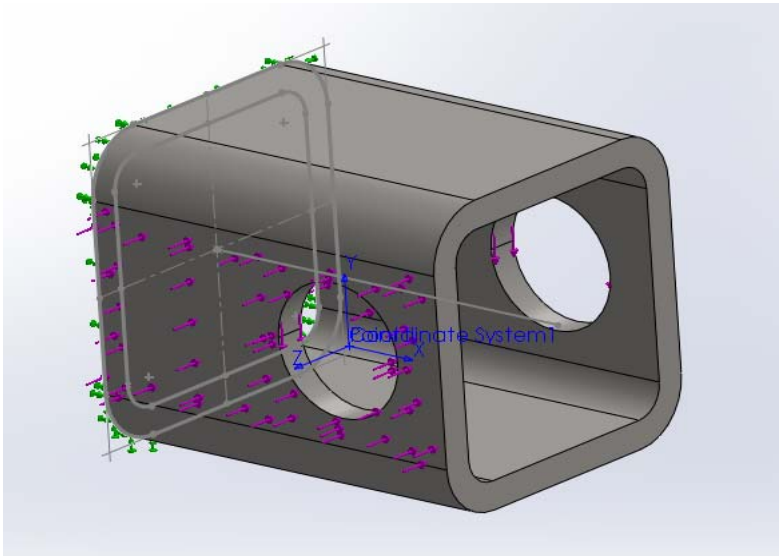
**END ELEVATION VIEW**

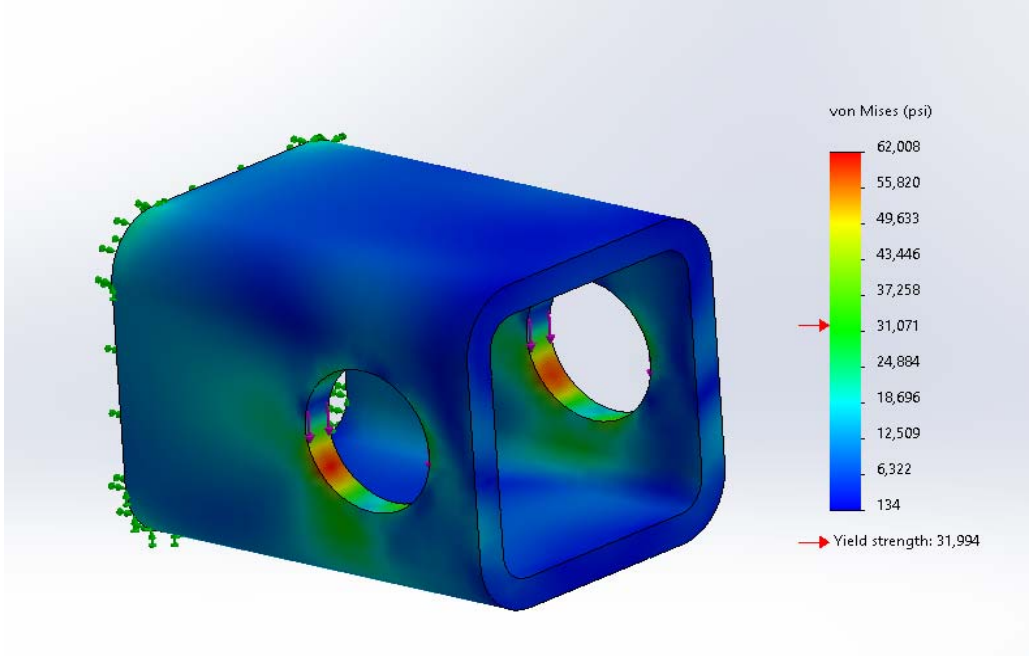
6x Ø1 THRU Ø7/8" ANCHOR BOLTS NOT SUPPLIED BY TOPPER

132 **Shear Load is resisted by the 4 center and bottom bolts**

133	Factored Vertical Shear Load, TL (lbs)	20,134.00	See above
134	Shear Load in the Z Direction, Vz (lbs)	2,163.00	See above
135	Total Shear Load, TV (lbs)	22,297.00	TL + Vz
136	Diameter of Bolt, D (in)	0.88	See above
137	Cross Sectional Area of Pin, Ar (in <sup>2</sup> )	0.60	.25 x 3.141 x D <sup>2</sup>

138	Yield Strength of, Fy (psi)	42,100.00	316 SS
139	Tensile Strength, Yield	290 MPa	42100 psi
140	Shear strength of Bolt Material, Vr (psi)	24,291.70	0.577 x Fy
141	Shear Strength of Bolt, Vrr (lbs)	10,953.26	Vr x Ar x .75 (strength factor for shear)
142	Shear Load on each Bolt, LI (lbs)	5,034	TV / 4 bolts
143	<b>Safety Factor</b>	<b>2.18</b>	<b>Vrr/LI OK</b>
144	<b>Moment Load is resisted by the two Top bolts</b>		
145	Factored Shear Load, TL (lbs)	20,134.00	See above
146	Moment Arm from pin center to weld point, Ma (in)	3.00	See above
147	Total Moment Load on both tabs, M (lbs-in)	60,402.00	TL x Ma
148			
149	Diameter of Bolt, D (in)	0.88	See above
150	Cross Sectional Area of Pin, Ar (in <sup>2</sup> )	0.60	.25 x 3.141 x D <sup>2</sup>
151	Yield Strength of, Fy (psi)	42,100.00	316 SS

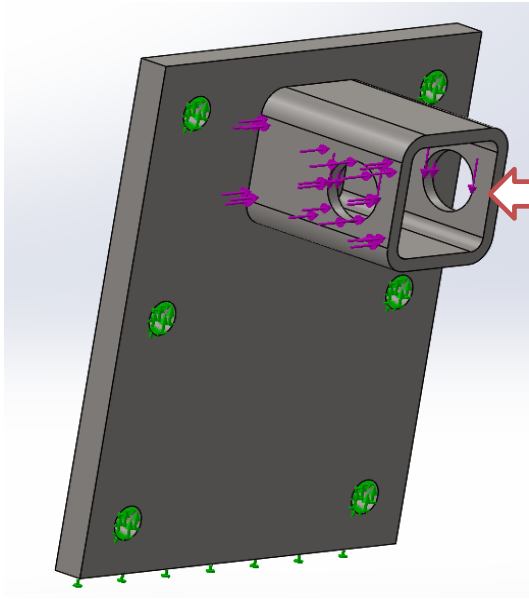
152	Tensile Strength, Yield	290 MPa	42100 psi
153	Tensile Strength of Bolt, Tb (lbs)	22,779.73	$V_r \times A_r \times .9$ (strength reduction factor for Tension)
154	Distance from center of middle bolts to center of bolt, Db (in)	6.00	See above. 7.5 - 1.5
155	Moment Capacity of Bolt, Mc (lbs-in)	273,357	$T_b \times D_b \times 2$ bolts
156	<b>Safety Factor</b>	<b>4.53</b>	<b>MC / M &gt; 1 OK</b>
157	<b>Check Stub Material Yielding</b>		
158	Factored Vertical Shear Load, TL (lbs)	20,134.00	See above
159	Factored Horizontal Load on each abutment tube, HL (lbs)	2,163	See above
160	<div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;"> <ul style="list-style-type: none"> <li> BearingLoads-1 (:-10,067 lbf:)</li> <li> BearingLoads-2 (:-10,067 lbf:)</li> <li> Force-1 (:Per item: 2,163 lbf:)</li> </ul> </div> 		

161			
162	Yield Stress on Shore Mount Tube, $F_y$ (ksi)	50.00	Steel
163	Max Stress on Shore Mount Tube, $F_m$ (ksi)	42.00	See above
164	<b>Safety Factor</b>	<b>1.19</b>	<b><math>F_y / F_m &gt; 1</math> OK</b>
165	<b>Verify the Abutment Plate does not yield</b>		



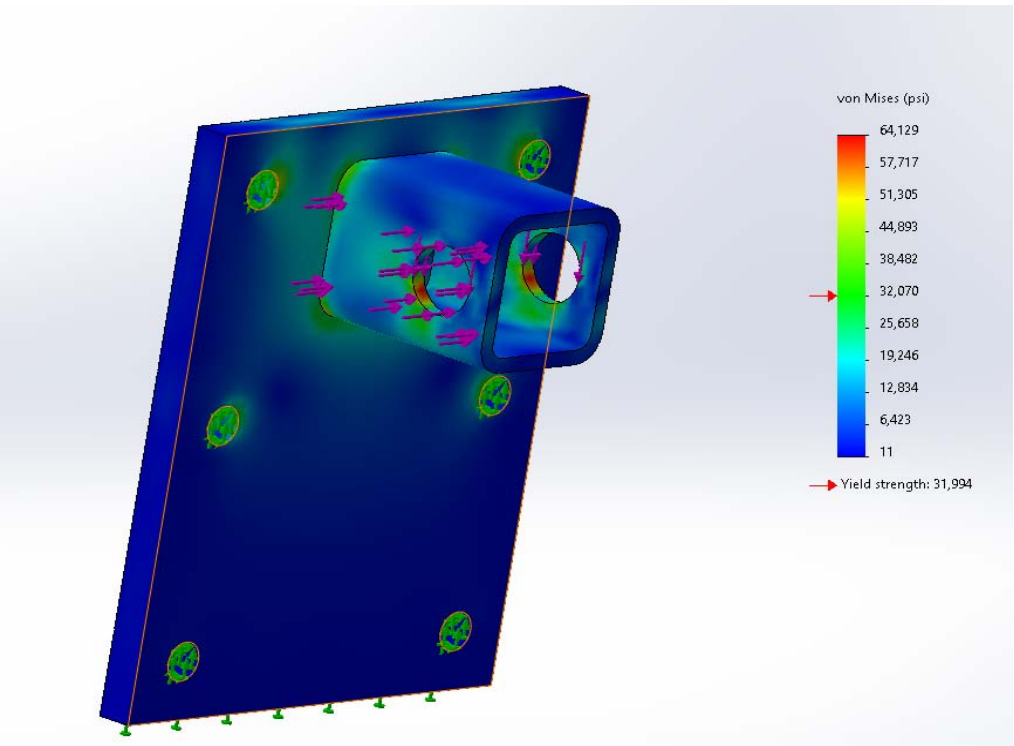
166

- External Loads
- BearingLoads-1 (:-20,134 lbf:)
- Force-1 (:Per item: 2,163 lbf:)



80	FLAT BAR	STEEL GR,50	7/8x6FB
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167

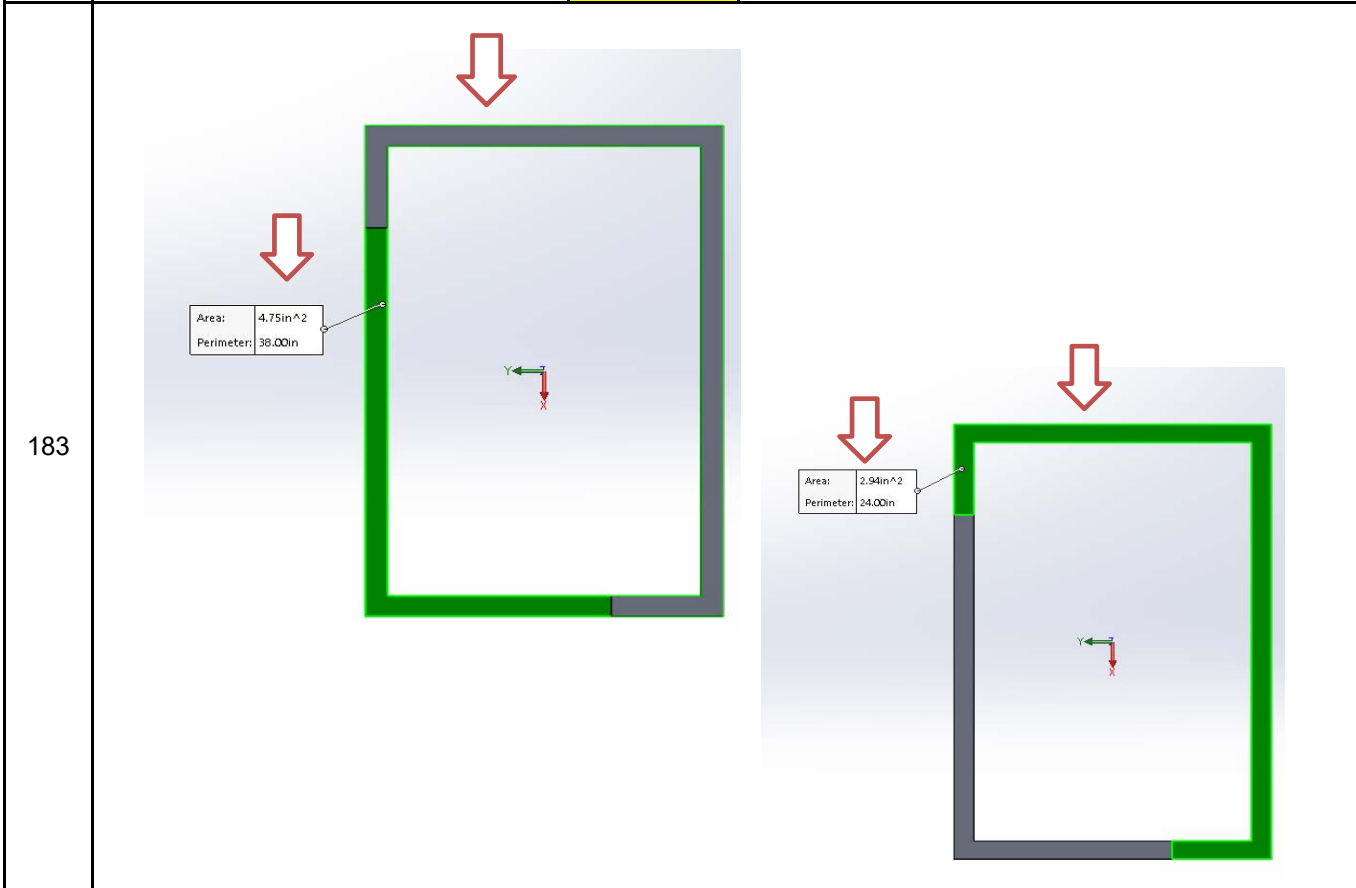


168

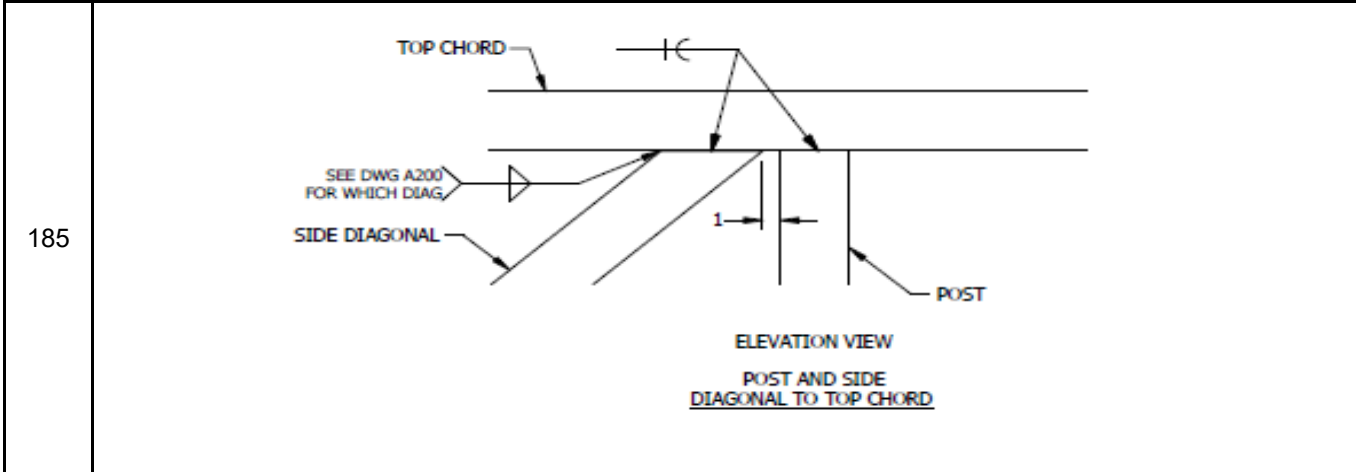
Yield Stress on Shore Mount Tube, Fy (ksi)	50.00	Steel
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169	Max Stress on Shore Mount Tube, Fm (ksi)	38.50	See above
170	<b>Safety Factor</b>	<b>1.30</b>	<b>Fy / Fm &gt; 1 OK</b>
171	<b>Verify the Cast in Plate Shore Mount will not yield</b>		
172	Yield Stress on Shore Mount Tube, Fy (ksi)	50.00	Steel
173	Max Stress on Shore Mount Tube, Fm (ksi)	34.00	See above
174	<b>Safety Factor</b>	<b>1.47</b>	<b>Fy / Fm &gt; 1 OK</b>
175	<b>Strength Reduction Analysis of Tension and compression members with partial welds (Bottom Chord)</b>		
176	<p style="text-align: center;">SECTION VIEW BRIDGE AND BOTTOM DIAGONALS TO BOTTOM CHORD, POST AND SIDE DIAGONAL</p>		
177	<p>The weighted-average approach means that the strengths of the unaffected portion of the section and the weld-affected portion of the section are weighted in proportion to their share of the full cross section. One simplification is used: If the weld-affected portion of the cross section is less than 15%, the strength reduction from welding is deemed too small to worry about, and the effect of welding can be neglected. (See Aluminum Specification Section 7.1.2.) The inaccuracy introduced by this simplification is on the order of 5%.</p> $F_{pw} = F_n - (A_w/A)(F_n - F_w)$		
178	Allowable Stress, Fpw (psi)	29,334.74	The weighted average. See above
179	Allowable Stress, Fn (psi)	38,000.00	allowable stress for the cross section if none of it were weld affected
180	Allowable Stress, Fw (psi)	24,000.00	allowable stress for the cross section if the entire cross section allowable stress for the cross section if the entire cross section were weld-affected. For ultimate tensile strength, use 0.9Ftuw

181	Cross Sectional Area of Heat Affected Zone (HAZ), $A_w$ (in <sup>2</sup> )	2.94	See below
182	Total Area , $A$ (in <sup>2</sup> )	4.75	See below



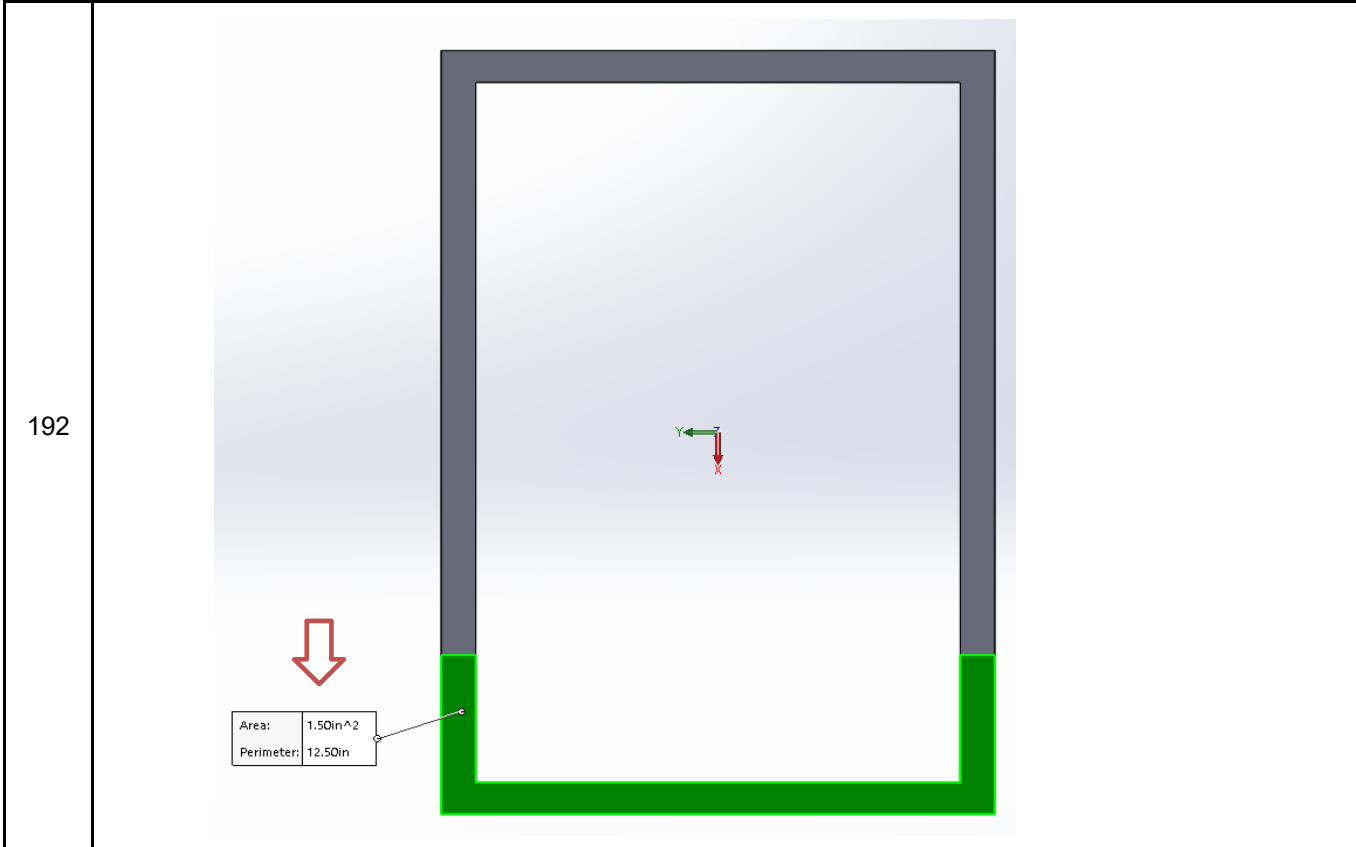
184 **Strength Reduction Analysis of Tension and compression members with partial welds (Top Chord)**



186 The weighted-average approach means that the strengths of the unaffected portion of the section and the weld-affected portion of the section are weighted in proportion to their share of the full cross section. One simplification is used: If the weld-affected portion of the cross section is less than 15%, the strength reduction from welding is deemed too small to worry about, and the effect of welding can be neglected. (See Aluminum Specification Section 7.1.2.) The inaccuracy introduced by this simplification is on the order of 5%.

$$F_{pw} = F_n - (A_w/A)(F_n - F_w)$$

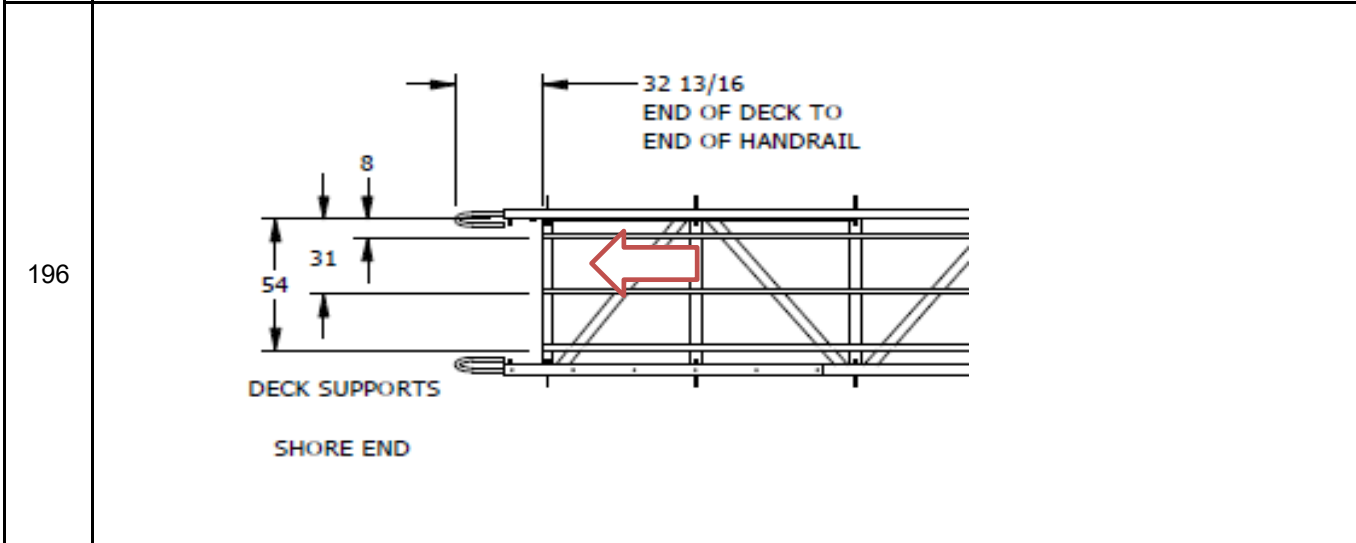
187	Allowable Stress, Fpw (psi)	33,578.95	The weighted average. See above
188	Allowable Stress, Fn (psi)	38,000.00	allowable stress for the cross section if none of it were weld affected
189	Allowable Stress, Fw (psi)	24,000.00	allowable stress for the cross section if the entire cross section allowable stress for the cross section if the entire cross section were weld-affected. For ultimate tensile strength, use 0.9Ftuw
190	Cross Sectional Area of Heat Affected Zone (HAZ), Aw (in^2)	1.50	See below
191	Total Area , A (in^2)	4.75	See below



Aluminum Properties													
	Hot Rolled	Cold Formed	Wood	Concrete	Masonry	Aluminum	Stainless	General					
	Label		E [ksi]	G [ksi]	Nu	Therm. Coeff. [1e <sup>-6</sup> F <sup>-1</sup> ]	Density [k/ft <sup>3</sup> ]	Table B.4	kt	Ftu [ksi]	Fty [ksi]	Fcy [ksi]	Fsu [ksi]
1	3003-H14		10100	3787.5	0.33	1.3	0.173	Table B.4-1	1	19	16	13	12
2	6061-T6		10100	3787.5	0.33	1.3	0.173	Table B.4-2	1	38	35	35	24
3	6063-T5		10100	3787.5	0.33	1.3	0.173	Table B.4-2	1	22	16	16	13
4	6063-T6		10100	3787.5	0.33	1.3	0.173	Table B.4-2	1	30	25	25	19
5	5052-H34		10200	3787.5	0.33	1.3	0.173	Table B.4-1	1	34	26	24	20
6	6061-T6 W		10100	3787.5	0.33	1.3	0.173	Table B.4-1	1	24	15	15	15
7	Top Chord T6 (6 x 4) W		10100	3787.5	0.33	1.3	0.173	Table B.4-1	1	33.6	33.6	35	24
8	Bottom Chord T6 (6 x 4) W		10100	3787.5	0.33	1.3	0.173	Table B.4-1	1	29.3	29.3	35	24

194 **Deck Analysis**

195	49	DECK, SANDBLASTED	DECK, 3/4x6	ALUMINUM	TOPPER	
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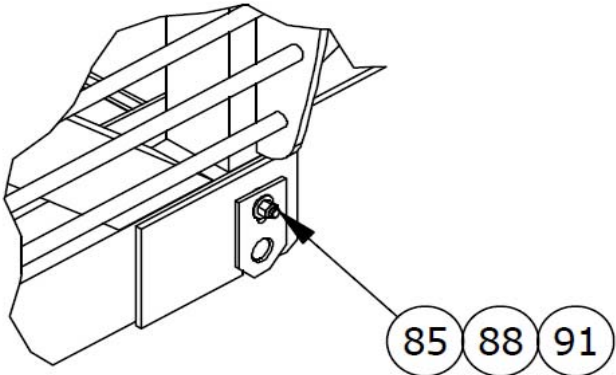
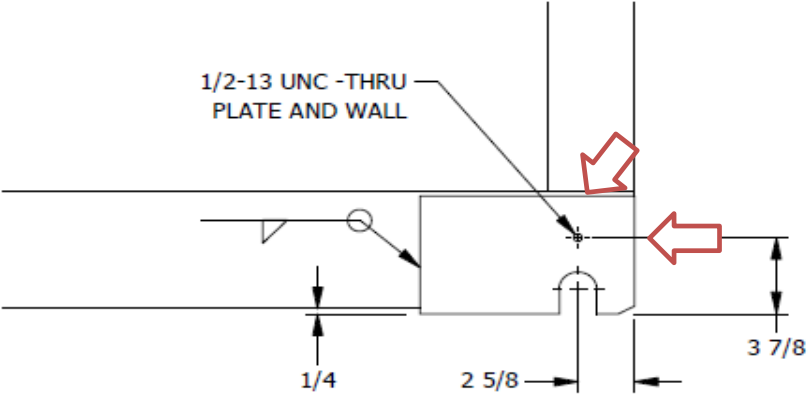


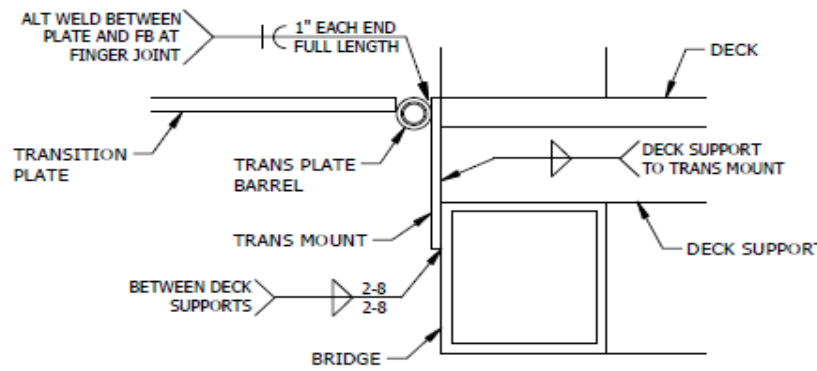
197	Deck Span, Ds (in)	23.00	See above.
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198

Span Inches	100 psf Uniform Load		400 lb Concentrated Load	
	Stress ksi	Deflection inches	Stress ksi	Deflection Inches
12	0.5	0	2.5	0.00
18	1.1	0	3.8	0.02
24	2	0.02	5	0.05
30	3.1	0.06	6.3	0.93
36	4.4	0.12	7.5	0.16
42	6.0	0.22	8.75	0.26
48	7.9	0.37	10	0.38

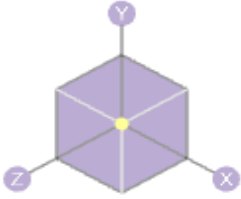
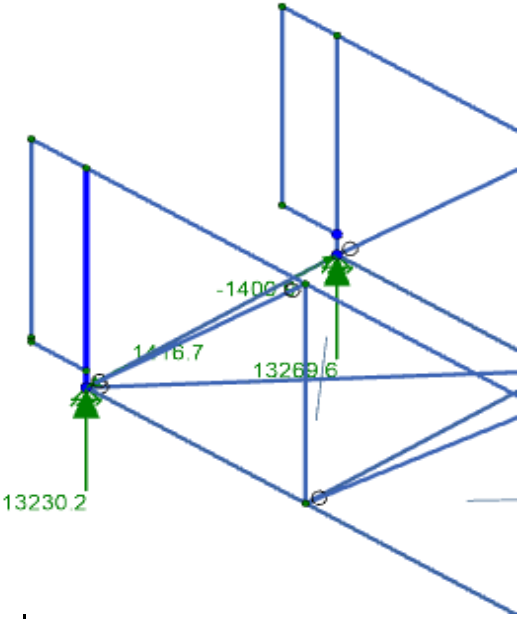
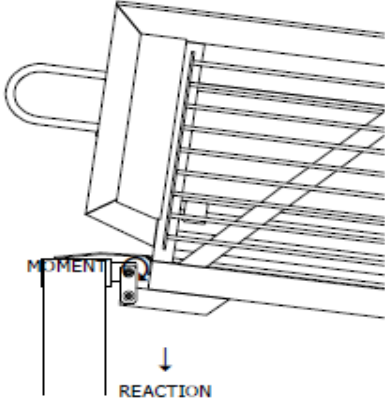

199	Deck Yield Stress, Fd (ksi)	2	See above.
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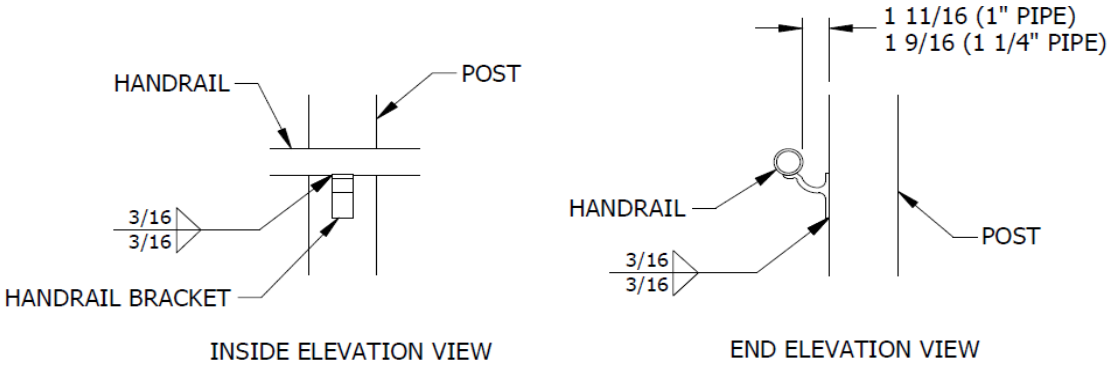
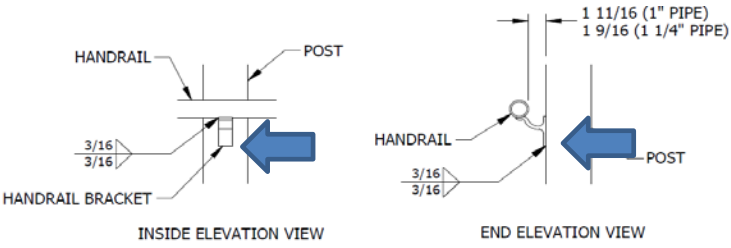
200	Yield Strength of Deck, $F_y$ (ksi)	38	6061 AL
201	<b>Safety Factor</b>	<b>19.00</b>	<b>Udc/Rdc &gt; 1 Ok</b>
202	<b>Wheel Plate Weld Analysis</b>		
203	 <p style="text-align: center;"><u><b>DETAIL B</b></u></p>		
204	 <p style="text-align: center;"><u><b>WHEEL PLATE WELDING</b></u></p>		
205	Factored Shear Load, TL (lbs)	20,134.00	See above
206	Resultant Shear Load on Connection, R (kips)	20.13	$V_r / 1000$

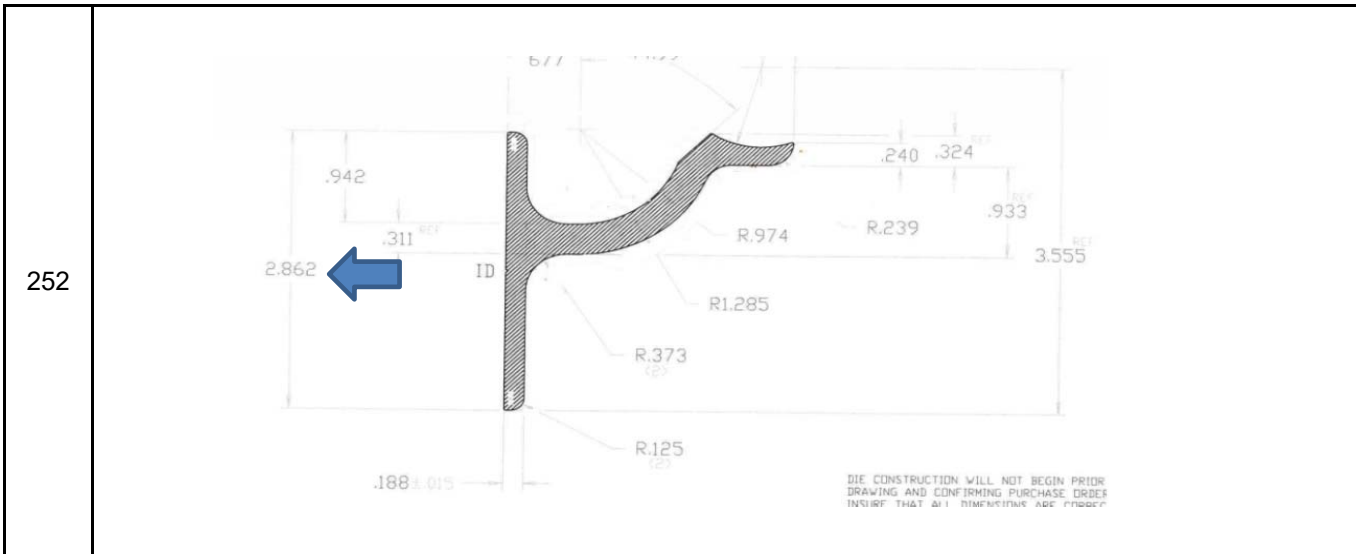
207	Length of Weld per connection, Lw (in)	31.00	(10+5.5)" x 2 sides
208	Shear Load per inch of Weld, Vn (kips/in)	0.65	Vxy / Lw
209	Strength of a Fillet Weld, Fn (ksi)	15	For 6061 T-6 Al welded material
210	Weld size in 16ths of an inch, D (in)	4.000	4/16" Fillet
211	Shear Capacity of FILLET Weld, Vc (kips/in)	1.19	0.6 x Fn x 2 <sup>0.6</sup> x D/16 x 0.75 (LFRD) Per Steel Manual Section 8-8
212	<b>Safety factor</b>	<b>1.84</b>	<b>Vc / Vn &gt;&gt;1</b>
213	<b>Transition Plate Weld Analysis</b>		
214	<b>Both Welds resist the same load. The Transition Plate Weld has less weld length do to the 2-8 weld designation that will be the controlling weld design</b>		
215	 <p style="text-align: center;"><u>TYPICAL WELD DETAILS</u></p>		
216	Vertical Load on Weld		
217	Transition Plate		

218			
219	Area of Transition Plate, AT (sf)	15.57	$(58.125 \times 38.5) / 144$
220	Factored Live Load, LL (psf)	160	100 x 1.6
221	Total Load, TL (lbs)	2,491.81	AT x LL
222	Shear Load on Weld, V (lbs)	1,245.90	TL / 2 Ends
223	Factored Shear Load, TL (lbs)	1,245.90	V
224	Resultant Shear Load on Connection, R (kips)	1.25	$V_r / 1000$
225	Length of Weld per connection, Lw (in)	38.75	$77.5 / 2$ (only half the length is welded)
226	Shear Load per inch of Weld, Vn (kips/in)	0.03	$V_{xy} / L_w$
227	Strength of a Fillet Weld, Fn (ksi)	15	For 6061 T-6 Al welded material
228	Weld size in 16ths of an inch, D (in)	2.000	2/16" Fillet
229	Shear Capacity of FILLET Weld, Vc (kips/in)	0.60	$0.6 \times F_n \times 2^{.6/2} \times D / 16 \times 0.75$ (LFRD) Per Steel Manual Section 8-8
230	<b>Safety factor</b>	<b>18.56</b>	<b><math>V_c / V_n \gg 1</math></b>
231	<b>Abutment Loading</b>		
232	<b>Run Service Load Combination</b>		

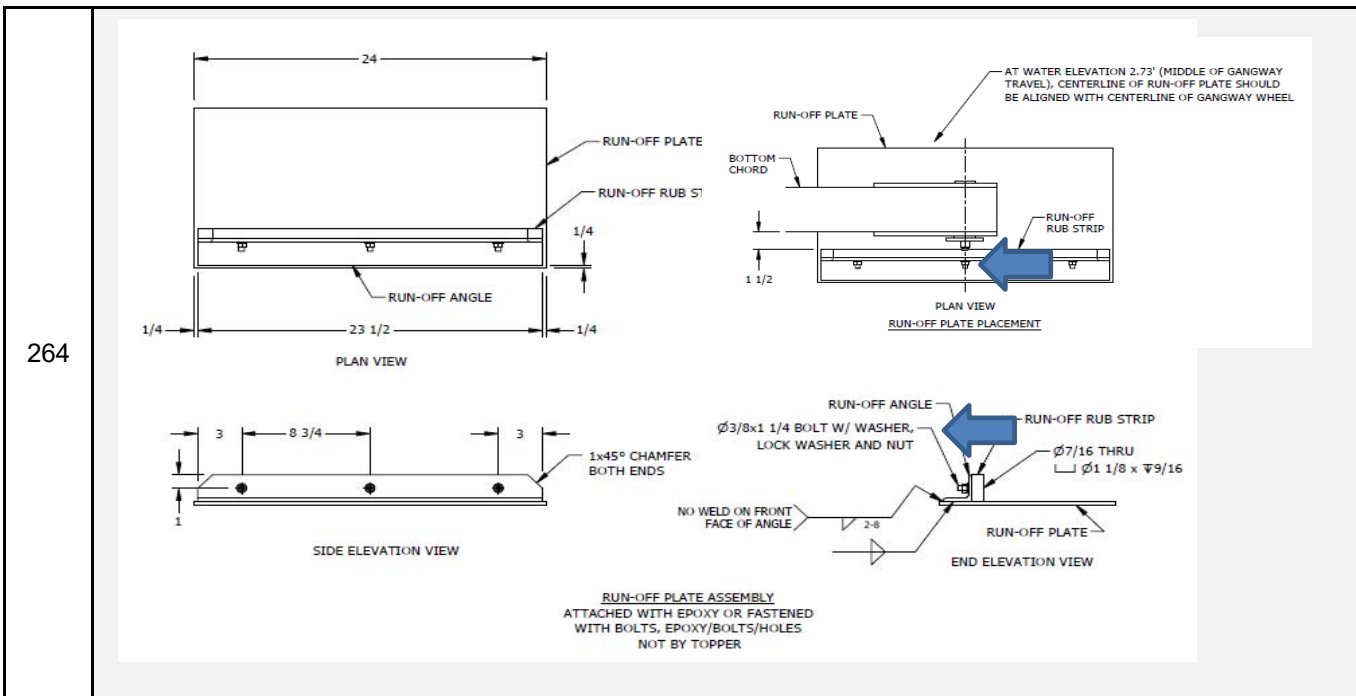


233	 		
234	<b>Dead Load+Live Load Reaction, R (kips)</b>	<b>13.23</b>	<b>(13230)/1000 See above</b>
235	<b>Moment Load, M (kip-in)</b>	<b>46.31</b>	<b>R x Ma</b>
236	 <p data-bbox="446 1554 714 1648"> <b>DEAD LOAD + LIVE LOAD          REACTION = 13.23 KIPS          MOMENT = 46.31 KIP INCHES          EACH SIDE (UNFACTORED)</b> </p> <p data-bbox="714 1564 974 1648">  <b>SITE ELEVATION VIEW          (AT LOW WATER)</b> </p>		
237	<b>Hand Rail Bracket Analysis</b>		

238	 <p style="text-align: center;"><u>TYPICAL HANDRAIL ATTACHMENT</u></p>		
239	Spacing between brackets, S (ft)	5	See drawing
240	Vertical Load on Handrail Bracket, VI (lbs)	250	S x 50 plf
241	Resultant Shear Load on Connection, R (kips)	0.25	$V_r / 1000$
242	Length of Weld per connection, Lw (in)	1.00	Width of Bracket
243	 <p style="text-align: center;"><u>TYPICAL HANDRAIL ATTACHMENT</u></p>		
244	Shear Load per inch of Weld, Vn (kips/in)	0.25	$V_{xy} / L_w$
245	Strength of a Fillet Weld, Fn (ksi)	15	For 6061 T6 AL
246	Weld size in 16ths of an inch, D (in)	3.000	3/16" fillet
247	Shear Capacity of FILLET Weld, Vc (kips/in)	0.89	$0.6 \times F_n \times 2^{.6/2} \times D / 16 \times 0.75$ (LFRD) Per Steel Manual Section 8-8
248	<b>Safety factor</b>	<b>3.58</b>	<b><math>V_c / V_n \gg 1</math></b>
249	Moment Load on Top Weld		
250	Vertical Load on Handrail Bracket, VI (lbs)	250.00	See above
251	Moment Arm from bracket to center of bracket support, Ma (in)	2.31	$1 \frac{11}{16} + 1.25/2$ See above



252			
253	Total Moment Load on Bracket, M (lbs-in)	578.13	TL x Ma
254	Depth of bracket, Tt (in)	2.86	See above
255	Moment Arm weld line, Maw (in)	2.86	Tt
256	Strength of a Fillet Weld, Fn (ksi)	15	For 6061 T6 AL
257	Weld size in 16ths of an inch, D (in)	3.000	3/16" fillet
258	Tension Capacity of FILLET Weld, Vc (kips/in)	0.89	0.6 x Fn x 2 <sup>.6/2</sup> x D/16 x 0.75 (LFRD) Per Steel Manual Section 8-8
259	Length of Weld per connection, Lw (in)	1.00	Width of Bracket
260	Tension Capacity of Weld, Tc (lbs)	894.93	Lw x Vs x 1000
261	Moment Capacity of Weld, Mc (lbs-in)	2,562.19	Tc x Maw
262	<b>Safety factor</b>	<b>4.43</b>	<b>Mc / M &gt;1 OK</b>
263	<b>Run-off Plate Bolt Analysis</b>		



264			
265	These bolts attach the Run off Strip to the angle and run-off plate. The shear load applied to the bolts comes from the gangway sliding back and forth with the tide levels. The weight of the gangway keeps the run off plate stationary.		
266	Factored Horizontal Load on each abutment tube, HL (lbs)	2,163	See above
267	Friction Coefficient of HDPE and Aluminum, f	0.28	
268	Net shear load on bolts, Lb (lbs)	201.88	HL x f / 3 bolts
269	Diameter of Bolt, D (in)	0.38	See above
270	Cross Sectional Area of Pin, Ar (in <sup>2</sup> )	0.11	.25 x 3.141 x D <sup>2</sup>
271	Yield Strength of, Fy (psi)	42,100.00	316 SS
272	Tensile Strength, Yield	290 MPa	42100 psi
273	Shear strength of Bolt Material, Vr (psi)	24,291.70	0.577 x Fy
274	Shear Strength of Bolt, Vrr (lbs)	2,011.82	Vr x Ar x .75 (strength factor for shear)
275	Shear Load on each Bolt, LI (lbs)	202	See above
276	<b>Safety Factor</b>	<b>9.97</b>	<b>Vrr/LI OK</b>
277	End of Analysis		

**Aluminum Gangway Design - Design Input/Summary**

All Calculations Per Aluminum Design Manual 2020

**Loading**

Live Load: LL = 100 psf  
 Dead Load: DL = 15 psf  
 Utility Load: UL = 9.42 psf  
 Point Load (mid span): P = 400 lb

Wind Load: WL = mph  
 LL Deflection Criteria: L/240 Δ<sub>LL</sub> = 3.62 in  
 LL Deflection: L/265  
 Hand Rail Load 50 plf

**Gangway Dimensions**

Span: L = 80 ft  
 Width: w = 5 ft  
 Effective Width: w = 5.33 ft  
 Ctr. to Ctr. Chord Height: h = 53 in

**Safety Factors**

(From Sec. D.1, and Sec. F.1 - ADM 2020)

Ω<sub>u</sub> = 1.95  
 Ω<sub>c</sub> = 1.65

**Material Properties**

Alloy: 6061-T6 B221  
 Weld Filler: 5356  
 Modulus of Elasticity: E = 1E+07 psi

**Ultimate Stresses**

(From Table A4.3 - ADM 2020)

Un-Welded: F<sub>tu</sub> = 38.00 ksi  
 F<sub>ty</sub> = 35.00 ksi

(From Table A4.3 - ADM 2020)

Welded: F<sub>tw</sub> = 24.00 ksi

(From Table A.4.6 & J2.2 - ADM 2020)

Filler 5356:  
 F<sub>nBM</sub> = 0.6 \* F<sub>tw</sub> = 14.40 ksi  
 F<sub>nw</sub> = 0.6 \* 0.85 \* F<sub>tw</sub> = 12.24 ksi

**Truss Analysis**

(Analysis performed on one side truss of the gangway)

Uniform Ld: w<sub>L</sub> = 1/2(LL\*w<sub>E</sub> + DL\*w + UL\*w)  
 w<sub>L</sub> = 327.7 plf

End Reaction: R = 1/2(w<sub>L</sub>\*L + P)  
 R = 13.31 kips

Maximum Moment: M = 1/8\*w<sub>L</sub>L<sup>2</sup> + 1/4\*PL  
 M = 270.17 k-ft

Chord Force: F = M/h  
 F = 61.17 kips

**Design Summary**

**Chords:**

Selected Member: 6x4x0.250  
 Stress Status: Section Good  
 Deflection Status: Meets Deflection Criteria

**Diagonals:**

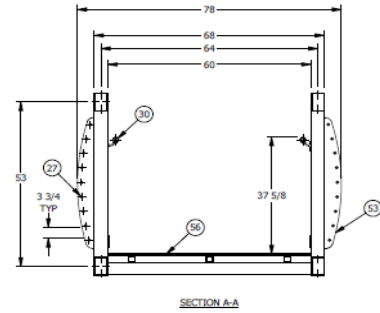
Largest Member: 4x4x0.188  
 Stress Status: Section Good  
 Weld Status: Weld Good  
 Weld All Around (4) Bay

**Bridges:**

Selected Member: 4x4x0.188  
 Stress Status: Section Good  
 Weld Status: Weld Good  
 Max Spacing: 5 ft.

**Posts:**

Selected Member: 4x4x0.188  
 Top Chord Bracing: Section Good  
 Weld Status: Weld Good  
 Combined Stress: Section Good



Topper Industries

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 Job#: 8115  
 Engineer: BG  
 Date: November-22

(Version 14.1 2-2-22)

## Aluminum Gangway Design - Chord Design

### Chord Member

		Use	6x4x0.250	Top and Bottom Chord			
d (in)	b (in)	t (in)	A (in <sup>2</sup> )	S <sub>x</sub> (in <sup>3</sup> )	I <sub>x</sub> (in <sup>4</sup> )	r (in)	J (in <sup>4</sup> )
6	4	0.25	4.75	7.82	23.5	1.61	24.5

#### Top Chord Compression Check

(Use Vertical Posts to Brace Compression Chord)

Perimeter of Section: A = 20 in  
 Weld Affected Perim.: A<sub>w</sub> = 4 in  
 Chord K Factor: K = 1.2  
 Dist. Between Posts: L<sub>p</sub> = 60 in

#### Compression In Columns: Sec. E.2

$\lambda = KL_p/r$        $\lambda = 44.72$

$F_w = 9.1$       for  $\lambda \leq 21.8$   
 $F_w = 0.00007\lambda^2 - 0.066\lambda + 10.5$       for  $21.8 < \lambda < 133$   
 $F_w = 51352/\lambda^2$       for  $\lambda \geq 133$

Weld Affected: F<sub>w</sub> = 7.69 ksi  
 $F_n = 21.2$       for  $\lambda \leq 17.8$   
 $F_n = 0.00047\lambda^2 - 0.232\lambda + 25.2$       for  $17.8 < \lambda < 66$   
 $F_n = 51352/\lambda^2$       for  $\lambda \geq 66$

Non-Weld Affected: F<sub>N</sub> = 15.76 ksi

Column Allowable Stress:  $F_{pw} = F_n(1 - A_w/A) + F_w(A_w/A)$   
 F<sub>pw</sub> = 14.15 ksi

#### Compression In Column Elements: Sec. B.5.4.2

$\lambda = b/t$        $\lambda = 16.00$

$F_w = 9.1$       for  $\lambda \leq 28.2$   
 $F_w = 12.0 - 0.105\lambda$       for  $28.2 < \lambda < 58$   
 $F_w = 346/\lambda$       for  $\lambda \geq 58$

Weld Affected: F<sub>w</sub> = 9.10 ksi  
 $F_n = 21.2$       for  $\lambda \leq 20.8$   
 $F_n = 27.3 - 0.291\lambda$       for  $20.8 < \lambda < 33$   
 $F_n = 580/\lambda$       for  $\lambda \geq 33$

Non-Weld Affected: F<sub>n</sub> = 21.20 ksi

Element Allowable Stress:  $F_{pw} = F_n(1 - A_w/A) + F_w(A_w/A)$   
 F<sub>pw</sub> = 18.78 ksi

#### Elastic Buckling Stress: Sec. B.5.6

Elastic Buckling Stress:  $MIN(F_N, F_e) = (\pi^2 E / (1.6b/t)^2)$   
 F<sub>e</sub> = 15.76 ksi  
 Allowable Stress:  $F_e = \pi^2 E / ((KL/r)^2)^{1/3} * F_e^{2/3} / n_y$   
 F<sub>p</sub> = 14.02 ksi

#### Allowable Compression Stress:

Chord Allowable Stress = 14.02 ksi

Top Chord Actual Stress:  $f_a = F/A$   
 f<sub>a</sub> = 12.88 ksi

Demand/Capacity:  $D/C = f_a / F_{pw}$   
 D/C = 0.9 Section Good

#### Bottom Chord Tension Check

Perimeter of Section: A = 20 in  
 Weld Affected Perim.: A<sub>w</sub> = 6 in

#### Axial Tension: Sec. D.2

Allowable Yield Stress:  $P_{ty} = F_{ty}(A_g - A_{wz}) + F_{tyw} A_{wz}$   
 19.70 k/in  
 Allowable Rupture Stress  $P_{nt} = F_{tu}(A_e - A_{ewz}) + F_{tuw} A_{ewz}$   
 17.34 k/in

#### Allowable Tension Stress:

Bottom Chord Actual Stress =  $f_a = F/A$   
 f<sub>a</sub> = 12.88 ksi

Demand/Capacity:  $D/C = f_a / (Min F_{ty}, F_{nt})$   
 D/C = 0.74 Section Good

## Aluminum Gangway Design - Chord Design

### Gangway Deflection Check

(Based on Top and Bottom Chord Section Properties)

Truss Moment of Inertia:  $I = 2[I + A(h/2)^2]$

$I = 6718 \text{ in}^4$

Live Load Deflection:  $\Delta_{LL} = 5w_L L^4 / 384EI$

$\Delta_{LL} = 3.62 \text{ in}$   
 $L / 265$

Deflection Meets Criteria

### Vertical Posts Bracing Top Chord

(Brace top chord of truss with (3) verticals to resist 2% of axial compression)

Vertical Post Member: 4x4x0.188

b (in)	t (in)	$S_y$ (in <sup>3</sup> )	$I_y$ (in <sup>4</sup> )
4	0.188	3.48	6.96
d (in)	$C_b$	A (in <sup>2</sup> )	$L_b$ (in)
4	1.3	2.87	49

Perimeter of Section:  $A = 16 \text{ in}$

Weld Affected Perim.:  $A_w = 12 \text{ in}$

### Compression In Beams: Sec. B.5.4.2

$\lambda = b/t$        $\lambda = 21.3$

$F_w = 9.1$       for  $\lambda \leq 28.2$

$F_w = 12.0 - 0.105\lambda$       for  $28.2 < \lambda < 58$

$F_w = 346/\lambda$       for  $\lambda \geq 58$

Weld Affected:  $F_w = 9.10 \text{ ksi}$

$F_n = 21.2$       for  $\lambda \leq 20.8$

$F_n = 27.3 - 0.291\lambda$       for  $20.8 < \lambda < 33$

$F_n = 580/\lambda$       for  $\lambda \geq 33$

Non-Weld Affected:  $F_n = 21.11 \text{ ksi}$

Element Allowable Stress:  $F_{pw} = F_n(1 - A_w/A_f) + F_w(A_w/A_f)$

$F_{pw} = 12.10 \text{ ksi}$

### Flexural Compression In Beam Elements: Sec. B.5.5.1

$\lambda = b/t$        $\lambda = 21.28$

$F_w = 13.6$       for  $\lambda < 13.6$

$F_w = 16 - 0.065\lambda$       for  $36.2 < \lambda < 123$

$F_w = 982/\lambda$       for

Weld Affected:  $F_w = 13.60 \text{ ksi}$

$F_n = 31.8$       for  $\lambda < 33.1$

$F_n = 40.5 - 0.262\lambda$       for  $33.1 < \lambda < 77$

$F_n = 1563/\lambda$       for  $\lambda > 77$

Non-Weld Affected:  $F_n = 31.80 \text{ ksi}$

Element Allowable Stress:  $F_{pw} = F_n(1 - A_w/A_f) + F_w(A_w/A_f)$

$F_{pw} = 18.15 \text{ ksi}$

### Tension In Beams: Table 2-19 & 2-19W Sec. D.2a

Weld Affected Tension:  $F_w = 9.10 \text{ ksi}$

Non-Weld Affect Tens.:  $F_n = 21.20 \text{ ksi}$

Allowable Tension Stress:  $P = F_y(A_g - A_{wz}) + F_{yw}A_w$

$F_{pw} = 12.13 \text{ ksi}$

### Allowable Bending & Combined Stress:

Allowable Bending Stress:  $F_{pw} = 12.10 \text{ ksi}$

Max Bracing Moment :  $M = 0.02Fh/3$

$M = 21.61 \text{ k-in}$

Post Bending Stress:  $f_b = M/S$

$f_b = 6.21 \text{ ksi}$

$D/C = f_b/F_{pw} = 0.3$       Section Good

Combined Stress:  $P_r/P_c + M/M_r \leq 1.0$

$P_r = 12.5 \text{ kips}$

$P_c = 60.8 \text{ kips}$

$M = 21.61 \text{ k-in}$

$M_r = 63.16 \text{ k-in}$

Comb. Stress = 0.5      Section Good

## Aluminum Gangway Design - Chord Design

### Vertical Post Weld to Chord

(Weld Top and Bottom of Post)

Allowable  $V_w = 12.24$  ksi  
 Allowable  $P_w = 12.24$  ksi

End Reaction:  $R_p = 0.02F$   
 $R_p = 1.22$  kip

$A_w$  of Weld:  $A_w = 2b$   
 $A_w = 7.50$  in  
 $S_w$  of Weld:  $S_w = bd$   
 $S_w = 15.00$  in<sup>2</sup>

Shear Demand at Weld:  $f_v = R_p / A_w$   
 $f_v = 0.16$  kip/in

Tension Demand at Weld:  $f_t = M / S_w$   
 $f_t = 1.44$  kip/in

Weld Thickness Required:  $t_w = f_v / V_w + f_t / P_w$

$t_w = 0.131$  in

Min Post/Chord Thickness = **0.188** in

Demand/Capacity:  $D/C = t_w / t$   
 $D/C = 0.70$  Weld Good

### Vertical Post to Chord for Combined Brace & Rail Load

(Weld Bottom of Post for Brace & Handrail Load)

$V_w = 12.24$  ksi  
 $P_w = 12.24$  ksi

Shear:  $f_p = 0.66$  kip  
 $M_p = 31.30$  k\*in

(handrail load @ height of rail+deck+deck support-verify)

$A_w$  of Weld:  $A_w = 2b$   
 $A_w = 8.00$  in  
 $S_w$  of Weld:  $S_w = bd$   
 $S_w = 16.00$  in<sup>2</sup>

Shear Demand at Weld:  $f_v = f_p / A_w$   
 $f_v = 0.08$  kip/in

Tension Demand at Weld:  $f_t = M_p / S_w$   
 $f_t = 1.96$  kip/in

Weld Thickness Required:  $t_w = f_v / V_w + f_t / P_w$

$t_w = 0.167$  in

Min Post/Chord Thickness = **0.188** in

Demand/Capacity:  $D/C = t_w / t$   
 $D/C = 0.89$  Weld Good

### Vertical Post Weld to Chord

(Weld Bottom of Post All Around when  $D/C$  Above Right is  $> 1.0$ )

$V_w = 12.24$  ksi  
 $P_w = 12.24$  ksi

End Reaction:  $R_p = 0.02F$   
 $R_p = 1.22$  kip

$A_w$  of Weld:  $A_w = 4b$   
 $A_w = 16.00$  in  
 $S_w$  of Weld:  $S_w = bd + d^2 / 3$   
 $S_w = 21.33$  in<sup>2</sup>

Shear Demand at Weld:  $f_v = f_p / A_w$   
 $f_v = 0.04$  kip/in

Tension Demand at Weld:  $f_t = M_p / S_w$   
 $f_t = 1.47$  kip/in

Weld Thickness Required:  $t_w = f_v / V_w + f_t / P_w$

$t_w = 0.123$  in

Min Post/Chord Thickness = **0.188** in

Demand/Capacity:  $D/C = t_w / t_{min}$   
 $D/C = 0.66$  Weld All Around



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## Aluminum Gangway Design - Diagonal Design

### Nominal (Ult) Weld Stress

(From Table J.2.2)

Nominal (Ult) Shear Stress:  $V_{uw} = 0.6 * 0.85 * F_{tw}$   
 $V_{uw} = 12.24$  ksi

Nominal (Ult) Tension Stress:  $P_{uw} = 0.6 * 0.85 * F_{tw}$   
 $P_{uw} = 12.24$  ksi

### 1st Diagonal

b (in)	d (in)	Use t (in)	4x4x0.188 A (in <sup>2</sup> )	Diagonals S <sub>y</sub> (in <sup>3</sup> )	I <sub>y</sub> (in <sup>4</sup> )	r <sub>y</sub> (in)
4	4	0.188	2.87	3.48	6.96	1.56

### Diagonal Compression Check

Chord K Factor: K = 1  
 Panel Length: L<sub>pan</sub> = 60 in  
 Gangway Span at Diag. = 80 ft

Flat Elements Direct Strength Method: Sec. B.5.5.5

Elastic Buckling Stress:  $MIN(F_N, F_e = (\pi^2 E / (1.6b/t))^2)$   
 $F_e = 25.67$  ksi

Angle of Diagonal:  $\phi = \arctan(h/L_{pan})$   
 $\phi = 41.46$  degrees

$\lambda_{eq} = \pi(E/F_e)^{1/2}$        $\lambda_{eq} = 62.31$

Length of Diagonal:  $L_{diag} = h/\sin \phi$   
 $L_{diag} = 80.06$  in

$\lambda_{eq} = 31.8$  for  $\lambda < 21.5$   
 $\lambda_{eq} = 40.5 - 0.403\lambda$  for  $21.5 < \lambda < 50$

Reaction at Diagonal:  $R = 1/2(w_L L + P_{DL})$   
 $R = 13.3087$  kips

$\lambda_{eq} = 1016/\lambda$  for  $\lambda \geq 50$   
 Non-Weld Affected: F<sub>ds</sub> = 16.30 ksi

Compression in Diagonal:  $C_{diag} = R/\sin \phi$   
 $C_{diag} = 20.10$  kips

Diagonal Actual Stress:  $f_a = C_{diag}/A$   
 $f_a = 7.00$  ksi

Allowable Compression Stress:

$Min(F_N, F_N, F_{ds})$   
 Diagonal Allowable Stress = 16.30 ksi

### Compression In Columns: Sec. E.2

$\lambda = KL_{diag}/r$        $\lambda = 51.32$   
 $F_w = 9.1$  for  $\lambda \leq 17.8$

Demand/Capacity:  $D/C = f_a/F_{pw}$   
 $D/C = 0.4$  Section Good

$F_n = 0.00047\lambda^2 - 0.232\lambda + 25.2$  for  $17.8 < \lambda < 66$

$F_n = 51352/\lambda^2$  for  $\lambda \geq 66$

Non-Weld Affected: F<sub>N</sub> = 25.67 ksi

### Diagonal Weld Design

#### Compression In Column Elements: Sec. B.5.4.2

$\lambda = b/t$        $\lambda = 21.28$

$F_n = 21.2$  for  $\lambda < 20.8$

$F_n = 27.3 - 0.291\lambda$  for  $20.8 < \lambda < 33$

$F_n = 580/\lambda$  for  $\lambda \geq 33$

Non-Weld Affected: F<sub>N</sub> = 21.11 ksi

Weld All Around Diagonal? Yes

Length of Weld Provided:  $L_w = 2*d/\sin \phi + 2*b$

$L_w = 20.08$  in

Weld Area Provided:  $A_{wprov} = 2*0.8*t*L_w$

$A_{wprov} = 5.339$  in<sup>2</sup>

Weld Area Required:

$A_{wreq} = (R_n/P_{uw} + R_n/\tan(\phi)*V_{uw})*\Omega$

$A_{wreq} = 4.521$  in<sup>2</sup>

$D/C = A_{wprov}/A_{wreq} = 0.8$  Weld Good

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## Aluminum Gangway Design - Diagonal Design Continued

### 3rd Diagonal

Use 4x4x0.125 Diagonals

b (in)	d (in)	t (in)	A (in <sup>2</sup> )	S <sub>y</sub> (in <sup>3</sup> )	I <sub>y</sub> (in <sup>4</sup> )	r <sub>y</sub> (in)
4	4	0.125	1.94	2.43	4.85	1.58

### Diagonal Compression Check

Chord K Factor: K = 1  
 Panel Length: L<sub>pan</sub> = 60 in  
 Gangway Span at Diag. = 60 ft

Angle of Diagonal:  $\phi = \arctan(h/L_{pan})$   
 $\phi = 41.46$  degrees

Length of Diagonal:  $L_{diag} = h/\sin \phi$

$L_{diag} = 80.06$  in

Reaction at Diagonal:  $R = R = 1/2(w_L L + P_{DL})$   
 $R = 10.0315$  kips

Compression in Diagonal:  $C_{diag} = R/\sin \phi$   
 $C_{diag} = 15.15$  kips

Diagonal Actual Stress:  $f_a = C_{diag}/A$   
 $f_a = 7.81$  ksi

### Compression In Columns: Sec. E.2

$\lambda = KL_{diag}/r$      $\lambda = 50.67$

$F_n = 0.00047\lambda^2 - 0.2328\lambda + 25.2$  for  $\lambda < 66$

$F_n = 51352/\lambda^2$  for  $\lambda \geq 66$

Non-Weld Affected:  $F_n = 25.51$  ksi

### Compression In Column Elements: Sec. B.5.4.2

$\lambda = b/t$      $\lambda = 32.00$

$F_n = 21.2$  for  $\lambda < 20.8$

$F_n = 27.3 - 0.291\lambda$  for  $20.8 < \lambda < 33$

$F_n = 580/\lambda$  for  $\lambda \geq 33$

Non-Weld Affected:  $F_n = 17.99$  ksi

### Flat Elements Direct Strength Method: Sec. B.5.5.5

Elastic Buckling Stress:  $MIN(F_n, F_e = (\pi^2 E / (1.6b/t))^2)$   
 $F_e = 25.51$  ksi

$\lambda_{eq} = \pi(E/F_e)^{1/2}$      $\lambda_{eq} = 62.51$

$\lambda_{eq} = 31.8$  for  $\lambda < 21.5$

$\lambda_{eq} = 40.5 - 0.403\lambda$  for  $21.5 < \lambda < 50$

$\lambda_{eq} = 1016/\lambda$  for  $\lambda \geq 50$

Non-Weld Affected:  $F_{ds} = 16.25$  ksi

### Allowable Compression Stress:

$Min(F_n, F_n, F_{ds})$

Diagonal Allowable Stress = 16.25 ksi

Demand/Capacity:  $D/C = f_a / F_{pw}$

$D/C = 0.5$  Section Good

### Diagonal Weld Design

Weld All Around Diagonal? Yes

Length of Weld Provided:  $L_w = 2*d/\sin \phi + 2*b$

$L_w = 20.08$  in

Weld Area Provided:  $A_{wprov} = 2*0.8*t*L_w$

$A_{wprov} = 4.017$  in<sup>2</sup>

Weld Area Required:

$A_{wreq} = (R_n/P_{uw} + R_n/\tan(\phi)*V_{uw})*\Omega$

$A_{wreq} = 3.407$  in<sup>2</sup>

$D/C = A_{wprov}/A_{wreq} = 0.85$  Weld Good

## Aluminum Gangway Design - Diagonal Design Continued

### 5th Diagonal

Use 4x4x0.125 Diagonals

b (in)	d (in)	t (in)	A (in <sup>2</sup> )	S <sub>y</sub> (in <sup>3</sup> )	I <sub>y</sub> (in <sup>4</sup> )	r <sub>y</sub> (in)
<b>4</b>	<b>4</b>	<b>0.125</b>	<b>1.94</b>	<b>2.43</b>	<b>4.85</b>	<b>1.58</b>

### Diagonal Compression Check

Chord K Factor: K = 1  
 Panel Length: L<sub>pan</sub> = 60 in  
 Gangway Span at Diag. = 40 ft

Angle of Diagonal:  $\phi = \arctan(h/L_{pan})$   
 $\phi =$  **41.46** degrees

Length of Diagonal:  $L_{diag} = h/\sin \phi$   
 $L_{diag} =$  **80.06 in**

Reaction at Diagonal:  $R = 1/2(w_L L + P_{DL})$   
 $R =$  **6.75433 kips**

Compression in Diagonal:  $C_{diag} = R/\sin \phi$   
 $C_{diag} =$  **10.20 kips**

Diagonal Actual Stress:  $f_a = C_{diag}/A$   
 $f_a =$  **5.26 ksi**

### Compression In Columns: Sec. E.2

$$\lambda = KL_{diag}/r \quad \lambda = \mathbf{50.67}$$

$F_n = 0.00047\lambda^2 - 0.2325\lambda + 25.2$  for  $\lambda < 66$   
 $F_n = 51352/\lambda^2$  for  $\lambda \geq 66$   
 Non-Weld Affected:  $F_n =$  **25.51 ksi**

### Compression In Column Elements: Sec. B.5.4.2

$$\lambda = b/t \quad \lambda = \mathbf{32.00}$$

$F_n = 21.2$  for  $\lambda < 20.8$   
 $F_n = 27.3 - 0.291\lambda$  for  $20.8 < \lambda < 33$   
 $F_n = 580/\lambda$  for  $\lambda \geq 33$   
 Non-Weld Affected:  $F_n =$  **17.99 ksi**

### Flat Elements Direct Strength Method: Sec. B.5.5.5

Elastic Buckling Stress:  $MIN(F_n, F_e = (\pi^2 E / (1.6b/t))^2)$   
 $F_e =$  **25.51 ksi**

$$\lambda_{eq} = \pi(E/F_e)^{1/2} \quad \lambda_{eq} = \mathbf{62.51}$$

$\lambda_{eq} = 31.8$  for  $\lambda < 21.5$   
 $\lambda_{eq} = 40.5 - 0.403\lambda$  for  $21.5 < \lambda < 50$   
 $\lambda_{eq} = 1016/\lambda$  for  $\lambda \geq 50$   
 Non-Weld Affected:  $F_{ds} =$  **16.25 ksi**

### Allowable Compression Stress:

$Min(F_n, F_n, F_{ds})$   
 Diagonal Allowable Stress = **16.25 ksi**

Demand/Capacity:  $D/C = f_a / F_{pw}$

$$D/C = \mathbf{0.3} \text{ Section Good}$$

### Diagonal Weld Design

Weld All Around Diagonal? No

Length of Weld Provided:  $L_w = 2*d/\sin \phi + 2*b$   
 $L_w =$  **12.08 in**

Weld Area Provided:  $A_{wprov} = 2*0.8*t*L_w$

$$A_{wprov} = \mathbf{2.417 in^2}$$

Weld Area Required:

$$A_{wreq} = (R_n / P_{uw} + R_n / \tan(\phi) * V_{uw}) * \Omega$$

$$A_{wreq} = \mathbf{2.294 in^2}$$

$D/C = A_{wprov} / A_{wreq} =$  **0.95** Weld Good

## Aluminum Gangway Design - Bridge Design

### Bridge Member

		Use	4x4x0.188		Bridges		
b (in)	t (in)	A (in <sup>2</sup> )	S <sub>x</sub> (in <sup>3</sup> )	I <sub>x</sub> (in <sup>4</sup> )	r (in)	I <sub>y</sub> (in <sup>4</sup> )	d (in)
4	0.188	2.87	3.48	6.96	1.56	6.96	4

### Bridge Flexural Demand

(Design Bridge members with fixed ends)

Bridge Spacing: S =	5 ft
Design Point Load: P =	400 lbs
Total Line Load:	
w <sub>btot</sub> =	575 plf
Dead Line Load:	
w <sub>bdead</sub> =	75 plf
Uniform Utility Load:	
w <sub>UL</sub> =	47 lbf
Uniform Load Moment: $M = \frac{1}{12} * (w_{btot} + w_{UL}) * w^2$	
M =	15.55 kip-in
Point Load Moment: $M = \frac{1}{12} * (w_{UL} + w_{DL}) * w^2 + \frac{1}{8} * P * w$	
M =	3.00 kip-in
Max Bending Stress:	
f <sub>b</sub> =	4.47 ksi

### Bridge Design Input

Perimeter of Section: A =	16 in
Weld Affected Perim.: A <sub>w</sub> =	12 in
Unbraced Length: L <sub>b</sub> =	30 in

### Compression In Column Elements: Sec. B.5.4.2

$\lambda = b/t$	$\lambda =$	21.28
F <sub>w</sub> = 9.1	for	$\lambda \leq 28.2$
F <sub>w</sub> = 12.0-0.105 $\lambda$	for	28.2 < $\lambda$ < 58
F <sub>w</sub> = 346/ $\lambda$	for	$\lambda \geq 58$
Weld Affected: F <sub>w</sub> =	9.10	ksi
F <sub>n</sub> = 21.2	for	$\lambda \leq 20.8$
F <sub>n</sub> = 27.3-0.291 $\lambda$	for	20.8 < $\lambda$ < 33
F <sub>n</sub> = 580/ $\lambda$	for	$\lambda \geq 33$
Non-Weld Affected: F <sub>n</sub> =	21.11	ksi
Element Allowable Stress: $F_{pw} = F_n (1 - A_w/A) + F_w (A_w/A)$		
F <sub>pw</sub> =	12.10	ksi

### Flat Element Bending In Own Plane: Sec. B.5.5.1

b =	4 in	
$\lambda = b/t$	$\lambda =$	21
F <sub>w</sub> = 13.6	for	$\lambda < 36.2$
F <sub>w</sub> = 16.0-0.065 $\lambda$	for	36.2 < $\lambda$ < 123
F <sub>w</sub> = 982/ $\lambda$	for	$\lambda \geq 123$
Weld Affected: F <sub>w</sub> =	13.60	ksi
F = 31.8	for	$\lambda < 33.1$
F = 40.5-0.262 $\lambda$	for	33.1 < $\lambda$ < 77
F = 1563/ $\lambda$	for	$\lambda \geq 77$
Non-Weld Affected: F <sub>n</sub> =	31.80	ksi
Allowable Stress: $F_{pw} = F_n - (A_w/A)(F_n - F_w)$		
F <sub>pw</sub> =	18.15	ksi

## Aluminum Gangway Design - Bridge Design

### Allowable Tension In Beams: Sec D.2b

Weld Affected Tension:  $F_w = 9.10$  ksi  
 Non-Weld Affect Tens.:  $F_n = 19.50$  ksi

Allowable Tension Stress:  $F_{pw} = F_n - (A_w/A)(F_n - F_w)$   
 $F_{pw} = 11.70$  ksi

### Allowable Bending Stress:

Allow Bending Stress:  $F_{pw} = 11.7$  ksi

Demand/Capacity:  $D/C = f_a/F_{pw}$   
 $D/C = 0.38$  Section Good

(Weld All Around Bridge to Chord When D/C to Right is > 1.0)

Aw of Weld =  $2*b+2*d$   
 $A_w = 16$  in  
 Sw of Weld =  $b*d+d^2/3$   
 $S_w = 21.3$  in<sup>2</sup>

Shear Demand at Weld:  
 $f_v = 0.09$  kip/in  
 Tension Demand at Weld:  
 $f_t = 0.73$  kip/in

Weld Thickness Required:  
 $t_w = 0.13$  in

Min Bridge/Chord Thickness = **0.188** in

Demand/Capacity:  $D/C = t_w/t$   
 $D/C = 0.70$  Weld All Around

### Bridge Weld Design

$V_w = V_{uw}/\Omega$   $V_w = 6.28$  ksi  
 $P_w = 6.28$  ksi

Uniform Load End Reaction:  $R_b = 1/2w_{tot}w$   
 $R_b = 1461.05$  lb

Point Load End Reaction:  $R_b = 1/2w_{bdead}w+P$   
 $R_b = 587.50$  lb

(Weld Top and Bottom of Bridge to Chord)

Aw of Weld:  $A_w = 2b$   
 $A_w = 8.00$  in  
 Sw of Weld:  $S_w = bd$   
 $S_w = 16.00$  in<sup>2</sup>

Shear Demand at Weld:  $f_v = R_b/A_w$   
 $f_v = 0.18$  kip/in  
 Tension Demand at Weld:  $f_t = M/S_w$   
 $f_t = 0.97$  kip/in

Weld Thickness Required:  $t_w = f_v/V_w + f_t/P_w$   
 $t_w = 0.184$  in

Min Bridge/Chord Thickness = **0.188** in

Demand/Capacity:  $D/C = t_w/t$   
 $D/C = 0.98$  Weld Good